

**BOBBY JINDAL**  
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**HAROLD LEGGETT, PH.D.**  
SECRETARY

**State of Louisiana**  
**DEPARTMENT OF ENVIRONMENTAL QUALITY**  
**ENVIRONMENTAL SERVICES**

Certified Mail No.

Agency Interest No. 2418  
Activity No.: PER20080026

Mr. Chris Chandler  
Refinery Manager  
ConocoPhillips Company  
P.O. Box 176  
Belle Chasse, LA 70037

**RE: Part 70 Operating Permit Modification and Renewal, Alliance Refinery, Unit 591/592 – Sulfur Recovery Unit, ConocoPhillips Company, Belle Chasse, Plaquemines Parish, Louisiana**

Dear Mr. Chandler:

This is to inform you that the permit modification and Renewal for the above referenced facility has been approved under LAC 33:III.501. The permit is both a state preconstruction and Part 70 Operating Permit. The submittal was approved on the basis of the emissions reported and the approval in no way guarantees the design scheme presented will be capable of controlling the emissions as to the types and quantities stated. A new application must be submitted if the reported emissions are exceeded after operations begin. The synopsis, data sheets and conditions are attached herewith.

It will be considered a violation of the permit if all proposed control measures and/or equipment are not installed and properly operated and maintained as specified in the application.

Operation of this facility is hereby authorized under the terms and conditions of this permit. This authorization shall expire at midnight on the \_\_\_\_\_ of \_\_\_\_\_, 2014, unless a timely and complete renewal application has been submitted six months prior to expiration. Terms and conditions of this permit shall remain in effect until such time as the permitting authority takes final action on the application for permit renewal. The permit number and Agency Interest No. cited above should be referenced in future correspondence regarding this facility.

Done this \_\_\_\_\_ day of \_\_\_\_\_, 2009.

Permit No.: 2774-V3

Sincerely,

Cheryl Sonnier Nolan  
Assistant Secretary  
CSN: DP  
c: EPA Region VI

**AIR PERMIT BRIEFING SHEET**  
**AIR PERMITS DIVISION**  
**LOUISIANA DEPARTMENT OF ENVIRONMENTAL QUALITY**

**UNIT 591/592 - SULFUR RECOVERY UNIT**

**AGENCY INTEREST NO.: 2418**

**CONOCOPHILLIPS COMPANY**

**BELLE CHASSE, PLAQUEMINES PARISH, LOUISIANA**

**I. Background**

ConocoPhillips Company owns and operates the Alliance Refinery, a petroleum refinery located in Belle Chasse, Louisiana. The refinery, which was built in 1970 by Gulf Oil Company, produces a wide range of petroleum products from crude oil such as LPG, motor gasoline, jet fuel, diesel, carbon black feedstock, propane, propylene, and coke. The refinery also produces petrochemicals such as benzene, toluene, xylene, and elemental sulfur. Emission sources at the refinery include process heaters, boilers, storage vessels, loading facilities, fugitive emissions from equipment, process vents, diesel driven air compressors, and flares.

Unit 591/592 – Sulfur Recovery Unit operates under Permit No. 2774-V2 issued September 4, 2007, which expires on January 18, 2010.

**II. Origin**

ConocoPhillips Company submitted an application dated December 6, 2008, requesting a Part 70 permit minor modification to update emissions calculations based on new combustion emission speciation. The supplemental information dated January 6, 2009 was also received, requesting to renew Permit No. 2774-V2.

**III. Description**

The Sulfur Recovery Unit (SRU) at the Alliance Refinery consists of one amine regeneration system, two Claus Units, and one SCOT Tail Gas Treater (TGT). Unit 591 includes the amine system, the original Claus Unit, TGT, and the SRU Incinerator. Unit 592 includes the Claus Unit commissioned in 1995.

The Sulfur Recovery Unit is designed to recover sulfur from sour gas streams in the Refinery. Recycled hydrogen from hydrotreaters and fuel gas from the fluidized catalytic cracking unit (FCCU) are treated with an amine solution. The amine solution is utilized in contactors to absorb Hydrogen Sulfide ( $H_2S$ ), Carbon Dioxide ( $CO_2$ ), and Carbonyl Sulfide from the fuel gas recycled hydrogen. This solution is stream stripped in the amine regenerator.

Lean (stripped) amine is recycled back to the amine contactors. The amine regenerator overhead gas contains the  $H_2S$  and  $CO_2$ . Additional  $H_2S$  is recovered from the refinery's sour water streams. Sour water from several units in the refinery is stripped with steam in the Sour Water Stripper (SWS). The overhead gas from the SWS contains  $H_2S$  and ammonia ( $NH_3$ ). The SWS overhead gas is routed to the Unit 592 Claus Unit.

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The H<sub>2</sub>S in the amine regenerator overhead gas and the sour water stripper overhead gas is converted to liquid sulfur via the Claus process. The liquid sulfur is shipped via tanker trucks to chemical companies.

Tail gas is exhaust gas from the Claus process. This tail gas contains H<sub>2</sub>S, SO<sub>2</sub>, and sulfur that could not be recovered as liquid sulfur in the Claus process. The tail gas is sent to the SCOT Tail Gas Treater (TGT) unit for treatment. In the SCOT unit, the SO<sub>2</sub> in the tail gas is converted into H<sub>2</sub>S, and all but a trace amount of this H<sub>2</sub>S is returned to the Claus Unit. The vent gas (with a minimal amount of H<sub>2</sub>S) from the TGT is then sent to the SRU Incinerator for destruction.

ConocoPhillips proposes the following changes:

- Update combustion emission speciation based on factors from API publication 348.
- Renew the Part 70 Operating Permit.
- No physical modification or operational changes are being proposed.

Estimated emissions in tons per year for the Unit 591/592 – Sulfur Recovery Unit are as follows:

Pollutant	Before	After	Change
PM <sub>10</sub>	1.17	1.17	-
SO <sub>2</sub>	71.09	71.09	-
NO <sub>x</sub>	15.33	15.33	-
CO	12.89	12.89	-
VOC*	37.02	37.02	-

**NON-VOC LAC 33:III Chapter 51 Toxic Air Pollutants (TAPs) in TPY:**

Pollutant	Before	After	Change
Lead compounds	-	0.001	+0.001
H <sub>2</sub> S	7.11	7.11	-
Sulfuric Acid	0.87	0.87	-

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**NON-VOC LAC 33:III Chapter 51 Toxic Air Pollutants (TAPs) in TPY:**

Pollutant	Before	After	Change
Antimony (and compounds)	-	<0.001	+<0.001
Arsenic (and compounds)	-	<0.001	+<0.001
Barium (and compounds)	-	<0.001	+<0.001
Beryllium (Table 51.1)	-	<0.001	+<0.001
Cadmium (and compounds)	-	<0.001	+<0.001
Chromium VI (and compounds)	-	<0.001	+<0.001
Copper (and compounds)	-	<0.001	+<0.001
Manganese (and compounds)	-	<0.001	+<0.001
Mercury (and compounds)	-	<0.001	+<0.001
Nickel (and compounds)	-	<0.001	+<0.001
Selenium (and compounds)	-	<0.001	+<0.001
Zinc (and compounds)	-	0.008	+0.008

**VOC\* LAC 33:III Chapter 51 Toxic Air Pollutants (TAPs) in TPY:**

Pollutant	Before	After	Change
1,3-Butadiene	0.05	0.05	-
n-Hexane	0.14	0.14	-
Acetaldehyde	-	0.002	+0.002
Acrolein	-	0.003	+0.003
Anthraecene	-	<0.001	+<0.001
Benzene	-	0.009	+0.009
Benzo(g,h,i)perylene	-	<0.001	+<0.001
Ethylbenzene	-	0.003	+0.003
Formaldehyde	-	0.008	+0.008
Naphthalene	-	<0.001	+<0.001
PAH	-	<0.001	+<0.001
Phenanthrene	-	<0.001	+<0.001
Phenol	-	<0.001	+<0.001
Toluene	-	0.023	+0.023
Xylene (mixed isomers)	-	0.004	+0.004

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**VOC\* LAC 33:III Chapter 51 Toxic Air Pollutants (TAPs) in TPY:**

Pollutant	Before	After	Change
Other VOC	36.83	36.78	-0.052
Total	37.02	37.02	-

**IV. Type of Review**

This permit was reviewed for compliance with 40 CFR 70, the Louisiana Air Quality Regulations, New Source Performance Standards (NSPS), and National Emission Standards for Hazardous Air Pollutants (NESHAP). Prevention of Significant Deterioration does not apply.

**V. Credible Evidence**

Notwithstanding any other provisions of any applicable rule or regulation or requirement of this permit that state specific methods that may be used to assess compliance with applicable requirements, pursuant to 40 CFR Part 70 and EPA's Credible Evidence Rule, 62 Fed. Reg. 8314 (Feb. 24, 1997), any credible evidence or information relevant to whether a source would have been in compliance with applicable requirements if the appropriate performance or compliance test or procedure had been performed shall be considered for purposes of Title V compliance certifications. Furthermore, for purposes of establishing whether or not a person has violated or is in violation of any emissions limitation or standard or permit condition, nothing in this permit shall preclude the use, including the exclusive use, by any person of any such credible evidence or information.

**VI. Public Notice**

A notice requesting public comment on the permit was published in *The Advocate*, Baton Rouge, on \_\_\_\_\_, and in *The Plaquemines Gazette*, Belle Chasse, on \_\_\_\_\_, and submitted to the Plaquemines Parish Library on \_\_\_\_\_. A copy of the public notice was mailed to concerned citizens listed in the Office of Environmental Services Public Notice Mailing List on \_\_\_\_\_. All comments will be considered prior to a final permit decision.

**VII. Effects on Ambient Air**

Dispersion Model(s) Used: None

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Pollutant	Time Period	Calculated Maximum Ground Level Concentration	Louisiana Air Quality Standard (NAAQS)

Emissions were reviewed by the Air Quality Assessment Division to ensure compliance with the National Ambient Air Quality Standards (NAAQS) and Louisiana Ambient Air Standards (AAS). The proposed project did not require the applicant to model emissions.

**VIII. General Condition XVII Activities**

General Condition XVII Activities emissions from Unit 591/592 – Sulfur Recovery Unit:

Activity ID No.	Activity	Frequency of Activity
GCXVII 1	591/592 Catalyst Handling and Transfer	1 event/yr
GCXVII 2	591/592 Cleaning and Maintenance	4 events/yr
GCXVII 3	591/592 Laboratory Emissions	156 events/yr
GCXVII 4	591/592 Pump and Valve Maintenance	1 event/yr
GCXVII 5	591/592 Tank Cleaning	4 events/yr
GCXVII 6	591/592 Vacuum Truck Loading	4 events/yr
GCXVII 7	591/592 Steam Lancing – Maintenance	365 events/yr

Activity	Total Annual Emissions				
	PM <sub>10</sub>	SO <sub>2</sub>	NO <sub>x</sub>	CO	VOC
GCXVII 1	<0.01	-	-	-	-
GCXVII 2	-	-	-	-	0.01
GCXVII 3	-	-	-	-	<0.01
GCXVII 4	-	-	-	-	0.06
GCXVII 5	-	-	-	-	0.17
GCXVII 6	-	-	-	-	<0.01
GCXVII 7	-	4.8	-	-	-

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**IX. Insignificant Activities**

ID No.:	Description	Max Rate or Tank Capacity	Citation
591-T-30	Concentrated MDEA Tank	7,000 gallons	LAC 33:III.501.B.5.A.3
591-T-31	Dilute MDEA Tank	7,000 gallons	LAC 33:III.501.B.5.A.3
591-T-1	DEA Tank	6,300 gallons	LAC 33:III.501.B.5.A.3
591-T-2	DEA Secondary Storage Tank	42,000 gallons	LAC 33:III.501.B.5.D

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**X. Table 1: Applicable Louisiana and Federal Air Quality Requirements**

ID No.:	Description	LAC 33:III.Chapter																	
		5▲	9	11	13	15	17	2104*	2107	2111	2113	2121	2141	22	29*	51*	52	53*	56
	Facility – Unit 591/592	1	1	1						1		1		1	1	1	1	1	1
EQT 73	591-D-21-X Sulfur Recovery Incinerator																		
FUG 9	591-FF Unit Fugitives for Sulfur Recovery Unit									1		1							
EQT 74	591-T/L Sulfur Loading and Storage																		
FUG 10	592-FF Unit Fugitives for Sulfur Recovery Unit										1	1							

\* The regulations indicated above are State Only regulations.

▲ All LAC 33:III Chapter 5 citations are federally enforceable including LAC 33:III.501.C.6 citations, except when the requirement found in the "Specific Requirements" report specifically states that the regulation is State Only.

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**KEY TO MATRIX**

- 1    - The regulations have applicable requirements which apply to this particular emission source.  
      - The emission source may have an exemption from control stated in the regulation. The emission source may not have to be controlled but may have monitoring, recordkeeping, or reporting requirements.
- 2    - The regulations have applicable requirements which apply to this particular emission source but the source is currently exempt from these requirements due to meeting a specific criteria, such as it has not been constructed, modified or reconstructed since the regulations have been in place. If the specific criteria changes the source will have to comply at a future date.
- 3    - The regulations apply to this general type of emission source (i.e. vents, furnaces, towers, and fugitives) but do not apply to this particular emission source.

**Blank – The regulations clearly do not apply to this type of emission source.**

**LOUISIANA DEPARTMENT OF ENVIRONMENTAL QUALITY**

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ID No.:	Description	40 CFR 60 NSPS			40 CFR 61 NESHAP			40 CFR 63 MACT			40 CFR				
		A	J	GGG	A	J	M	FF	A	CC	VV	UUU	68	70	82
	Facility – Unit 591/592	1			1		1	1	1	3			1	1	1
EQT 73	591-D-21-X Sulfur Recovery Incinerator		1									1			
FUG 9	591-FF Unit Fugitives for Sulfur Recovery Unit				1		3								
EQT 74	591-T/L Sulfur Loading and Storage														
FUG 10	592-FF Unit Fugitives for Sulfur Recovery Unit					1		3							

**KEY TO MATRIX**

- 1 -The regulations have applicable requirements which apply to this particular emission source.  
-The emission source may have an exemption from control stated in the regulation. The emission source may not have to be controlled but may have monitoring, recordkeeping, or reporting requirements.
- 2 -The regulations have applicable requirements which apply to this particular emission source but the source is currently exempt from these requirements due to meeting a specific criteria, such as it has not been constructed, modified or reconstructed since the regulations have been in place. If the specific criteria changes the source will have to comply at a future date.
- 3 -The regulations apply to this general type of emission source (i.e. vents, furnaces, towers, and fugitives) but do not apply to this particular emission source.

Blank – The regulations clearly do not apply to this type of emission source.

**LOUISIANA DEPARTMENT OF ENVIRONMENTAL QUALITY**

**BEAR CREEK STORAGE FACILITY**  
**AGENCY INTEREST NO.: 4042**  
**SOUTHERN NATURAL GAS COMPANY**  
**BIENVILLE, BIENVILLE PARISH, LOUISIANA**

**XI. Explanation from Exemption Status or Non-Applicability or a Source**

ID No:	Requirement	Notes
Facility – Unit 591/592	40 CFR 63 Subpart CC– National Emission Standard for HAPs from Petroleum Refineries. [40 CFR 63.640]	DOES NOT APPLY. The sulfur plant vents do not qualify as refinery MACT process vents as defined in 40 CFR 63.641.
591-D-21-X	LAC 33:III.5109.A (STATE ONLY) – Comprehensive Toxic Air Pollutant Emission Control Program. [LAC 33:III.5190.A]	EXEMPT. Source fires Group 1 virgin fossil fuel.
591-FF, 592-FF Unit Fugitive	40 CFR 61 Subpart J- National Standards for Equipment Leaks of Benzene. [40 CFR 61.110(a)]	DOES NOT APPLY. Equipment contains or contacts a fluid that is <10% wt benzene.
591-T/L	LAC 33:III.5109.A (STATE ONLY) – Comprehensive Toxic Air Pollutant Emission Control Program. [LAC 33:III.5190.A]	EXEMPT. Source does not emit any Class I or II TAPs; therefore MACT is not required for this source. Must comply with Ambient Air Standards (AAS).

The above table provides explanation for both the exemption status or non-applicability of a source cited by 1, 2 or 3 in the matrix presented in Section X (Table 1) of this permit.

**LOUISIANA DEPARTMENT OF ENVIRONMENTAL QUALITY**  
**APPENDIX A**  
**PART 70 SPECIFIC CONDITIONS**

**UNIT 591/592 - SULFUR RECOVERY UNIT**  
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Permittee shall comply with a streamlined equipment leaks monitoring program. Compliance with the streamlined program in accordance with this specific condition shall serve to comply with each of the applicable fugitive emission monitoring programs being streamlined, as indicated in the following table. Noncompliance with the streamlined program in accordance with this specific condition may subject the permittee to enforcement action for one or more of the applicable fugitive emissions programs.

- a. Permittee shall apply the streamlined program to the combined universe of components subject to any of the programs being streamlined. Any component type which does not require periodic monitoring under the overall most stringent program (LA MACT for Refineries) shall be monitored as required by the most stringent requirements of any other program being streamlined and will not be exempted. The streamlined program will include any exemptions based on size of component available in any of the programs being streamlined.
- b. Permittee shall use leak definitions and monitoring frequency based on the overall most stringent program. Percent leaker performance shall be calculated using the provisions of the overall most stringent program. Annual monitoring shall be defined as once every four quarters. Some allowance may be made in the first year of the streamlined program in order to allow for transition from existing monitoring schedules.
- c. Permittee shall comply with recordkeeping and reporting requirements of the overall most stringent program. Semiannual reports shall be submitted on September 30 and March 31, to cover the periods January 1 through June 30 and July 1 through December 31, respectively. The semiannual reports shall include any monitoring performed within the reporting period.

Unit or Plant Site	Programs Being Streamlined	Stream Applicability	Overall Most Stringent Program
Unit 591/592-Sulfur Recovery Unit	LAC 33:III.Chapter 51, LA MACT for Refineries  40 CFR 60 Subpart GGG, NSPS for Equipment Leaks in Petroleum Refineries  LAC 33:III.2121, Louisiana Fugitive Emission Control	≥ 5% VOTAP (Class I + II)  ≥ 10% VOC  ≥ 10% VOC	LA MACT for Refineries

## **40 CFR PART 70 GENERAL CONDITIONS**

- A. The term of this permit shall be five (5) years from date of issuance. An application for a renewal of this 40 CFR Part 70 permit shall be submitted to the administrative authority no later than six months prior to the permit expiration date. Should a complete permit application not be submitted six months prior to the permit expiration date, a facility's right to operate is terminated pursuant to 40 CFR Section 70.7(c)(ii). Operation may continue under the conditions of this permit during the period of the review of the application for renewal. [LAC 33:III.507.E.1, E.3, E.4, reference 40 CFR 70.6(a)(2)]
- B. The conditions of this permit are severable; and if any provision of this permit or the application of any provision of this permit to any circumstance is held invalid, the application of such provision to other circumstances, and the remainder of this permit, shall not be affected thereby. [Reference 40 CFR 70.6(a)(5)]
- C. Permittee shall comply with all conditions of the 40 CFR Part 70 permit. Any permit noncompliance constitutes a violation of the Clean Air Act and is grounds for enforcement action; for permit termination, revocation and reissuance, or modification; or for denial of a permit renewal application. This permit may be modified, revoked, reopened and reissued, or terminated for cause. The filing of a request by the permittee for a permit modification, revocation and reissuance, or termination, or of a notification of planned changes or anticipated noncompliance does not stay any permit condition. [LAC 33:III.507.B.2, reference 40 CFR 70.6(a)(6)(i) & (iii)]
- D. It shall not be a defense for a permittee in an enforcement action that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of this permit. [Reference 40 CFR 70.6(a)(6)(ii)]
- E. This permit does not convey any property rights of any sort, or an exclusive privilege. [Reference 40 CFR 70.6(a)(6)(iv)]
- F. The permittee shall furnish to the permitting authority, within a reasonable time, any information that the permitting authority may request in writing to determine whether cause exists for modifying, revoking, and reissuing, or terminating the permit or to determine compliance with the permit. Upon request, the permittee shall also furnish to the permitting authority copies of records required to be kept by the permit or, for information claimed to be confidential, the permittee may furnish such records directly to the Administrator along with a claim of confidentiality. A claim of confidentiality does not relieve the permittee of the requirement to provide the information. [LAC 33:III.507.B.2, 517.F, reference 40 CFR 70.6(a)(6)(v)]
- G. Permittee shall pay fees in accordance with LAC 33:III.Chapter 2 and 40 CFR Section 70.6(a)(7). [LAC 33:III.501.C.2, reference 40 CFR 70.6(a)(7)]
- H. Upon presentation of credentials and other documents as may be required by law, the permittee shall allow the permitting authority or authorized representative to perform the following:
  1. enter upon the permittee's premises where a 40 CFR Part 70 source is located or emission-related activity is conducted, or where records must be kept under the conditions of the permit [LAC 33:III.507.H.2, reference 40 CFR 70.6(c)(2)(i)];

## **40 CFR PART 70 GENERAL CONDITIONS**

2. have access to and copy, at reasonable times, any records that must be kept under the conditions of the permit [LAC 33:III.507.H.2, reference 40 CFR 70.6(c)(2)(ii)];
  3. inspect at reasonable times any facilities, equipment (including monitoring and air pollution control equipment), practices, or operations regulated or required under the permit [LAC 33:III.507.H.2, reference 40 CFR 70.6(c)(2)(iii)]; and
  4. as authorized by the Clean Air Act, sample or monitor at reasonable times substances or parameters for the purpose of assuring compliance with the permit or applicable requirements. [LAC 33:III.507.H.2, reference 40 CFR 70.6(c)(2)(iv)]
- I. All required monitoring data and supporting information shall be kept available for inspection at the facility or alternate location approved by the agency for a period of at least five (5) years from the date of the monitoring sample, measurement, report, or application. Supporting information includes calibration and maintenance records and all original strip-chart recordings for continuous monitoring instrumentation, and all reports required by the permit.  
[Reference 40 CFR 70.6(a)(3)(ii)(B)]
- J. Records of required monitoring shall include the following:
1. the date, place as defined in the permit, and time of sampling or measurements;
  2. the date(s) analyses were performed;
  3. the company or entity that performed the analyses;
  4. the analytical techniques or methods used;
  5. the results of such analyses; and
  6. the operating conditions as existing at the time of sampling or measurement.
- [Reference 40 CFR 70.6(a)(3)(ii)(A)]
- K. Permittee shall submit at least semiannually, reports of any required monitoring, clearly identifying all instances of deviations from permitted monitoring requirements, certified by a responsible company official. For previously reported deviations, in lieu of attaching the individual deviation reports, the semiannual report may clearly reference the communication(s)/correspondence(s) constituting the prior report, including the date the prior report was submitted. The semiannual reports shall be submitted to the Office of Environmental Compliance, Enforcement Division by March 31 for the preceding period encompassing July through December and September 30 for the preceding period encompassing January through June. Any quarterly deviation report required to be submitted by March 31 or September 30 in accordance with Part 70 General Condition R may be consolidated with the semi-annual reports required by this general condition as long as the report clearly indicates this and all required information is included and clearly delineated in the consolidated report. [LAC 33:III.507.H, reference 40 CFR 70.6(a)(3)(iii)(A)]
- L. The permittee shall submit at least semiannual reports on the status of compliance pursuant to 40 CFR Section 70.5 (c) (8) and a progress report on any applicable schedule of compliance pursuant to 40 CFR Section 70.6 (c) (4). [LAC 33:III.507.H.1, reference 40 CFR 70.6(c)(4)]

## 40 CFR PART 70 GENERAL CONDITIONS

- M. Compliance certifications per LAC 33:III.507.H.5 shall be submitted to the Administrator as well as the permitting authority. For previously reported compliance deviations, in lieu of attaching the individual deviation reports, the annual report may clearly reference the communication(s)/correspondence(s) constituting the prior report, including the date the prior report was submitted. The compliance certifications shall be submitted to the Office of Environmental Compliance, Enforcement Division by March 31 for the preceding calendar year. [LAC 33:III.507.H.5, reference 40 CFR 70.6(c)(5)(iv)]
- N. If the permittee seeks to reserve a claim of an affirmative defense as provided in LAC 33:III.507.J.2, the permittee shall, in addition to any emergency or upset provisions in any applicable regulation, notify the permitting authority within 2 working days of the time when emission limitations were exceeded due to the occurrence of an upset. In the event of an upset, as defined under LAC 33:III.507.J, which results in excess emissions, the permittee shall demonstrate through properly signed, contemporaneous operating logs, or other relevant evidence that: 1) an emergency occurred and the cause was identified; 2) the permitted facility was being operated properly at the time; and 3) during the emergency the permittee took all reasonable steps to minimize levels of emissions that exceeded the emission standard or requirement of the permit. [LAC 33:III.507.J.2, reference 40 CFR 70.6(g)(3)(iv) & (i-iii)]
- O. Permittee shall maintain emissions at a level less than or equal to that provided for under the allowances that the 40 CFR Part 70 source lawfully holds under Title IV of the Clean Air Act or the regulations promulgated thereunder. No permit revision shall be required for increases in emissions that are authorized by allowances acquired pursuant to the acid rain program, provided that such increases do not require a permit revision under any other applicable requirement. No limit shall be placed on the number of allowances held by the source. The source may not, however, use allowances as a defense to noncompliance with any other applicable requirement. Any such allowance shall be accounted for according to the procedures established in regulations promulgated under Title IV of the Clean Air Act. [Reference 40 CFR 70.6(a)(4)]
- P. Any permit issued pursuant to 40 CFR Part 70 may be subject to reopening prior to the expiration of the permit for any of the conditions specified in 40 CFR Section 70.7(f) or LAC 33:III.529. [LAC 33:III.529.A-B, reference 40 CFR 70.7(f)]
- Q. Permittee may request an administrative amendment to the permit to incorporate test results from compliance testing if the following criteria are met:
  1. the changes are a result of tests performed upon start-up of newly constructed, installed, or modified equipment or operations;
  2. increases in permitted emissions will not exceed five tons per year for any regulated pollutant;
  3. increases in permitted emissions of Louisiana toxic air pollutants or of federal hazardous air pollutants would not constitute a modification under LAC 33:III. Chapter 51 or under Section 112 (g) of the Clean Air Act;

## 40 CFR PART 70 GENERAL CONDITIONS

4. changes in emissions would not require new source review for prevention of significant deterioration or nonattainment and would not trigger the applicability of any federally applicable requirement;
  5. changes in emissions would not qualify as a significant modification; and
  6. the request is submitted no later than 12 months after commencing operation. [LAC 33:III.523.A, reference 40 CFR 70.7(d)]
- R. Permittee shall submit prompt reports of all permit deviations as specified below to the Office of Environmental Compliance, Enforcement Division. All such reports shall be certified by a responsible official in accordance with 40 CFR 70.5(d).
1. A written report shall be submitted within 7 days of any emission in excess of permit requirements by an amount greater than the Reportable Quantity established for that pollutant in LAC 33.I.Chapter 39.
  2. A written report shall be submitted within 7 days of the initial occurrence of any emission in excess of permit requirements, regardless of the amount, where such emission occurs over a period of seven days or longer.
  3. A written report shall be submitted quarterly to address all permit deviations not included in paragraphs 1 or 2 above. Unless required by an applicable reporting requirement, a written report is not required during periods in which there is no deviation. The quarterly deviation reports submitted on March 31 and September 30 may be consolidated with the semi-annual reports required by Part 70 General Condition K as long as the report clearly indicates this and all required information is included and clearly delineated in the consolidated report. For previously reported permit deviations, in lieu of attaching the individual deviation reports, the quarterly report may clearly reference the communication(s)/correspondence(s) constituting the prior report, including the date the prior report was submitted. The schedule for submittal of quarterly reports shall be no later than the dates specified below for any permit deviations occurring during the corresponding specified calendar quarter:
    - a. Report by June 30 to cover January through March
    - b. Report by September 30 to cover April through June
    - c. Report by December 31 to cover July through September
    - d. Report by March 31 to cover October through December
  4. Any written report submitted in advance of the timeframes specified above, in accordance with an applicable regulation, may serve to meet the reporting requirements of this condition provided such reports are certified in accordance with 40 CFR 70.5(d) and contain all information relevant to the permit deviation. Reporting under this condition does not relieve the permittee from the reporting requirements of any applicable regulation, including LAC 33.I.Chapter 39, LAC 33.III.Chapter 9, and LAC 33.III.5107. [Reference 40 CFR 70.6(a)(3)(iii)(B)]

## **40 CFR PART 70 GENERAL CONDITIONS**

- S. Permittee shall continue to comply with applicable requirements on a timely basis, and will meet on a timely basis applicable requirements that become effective during the permit term. [Reference 40 CFR 70.5(c)(8)(iii)]
- T. The permittee shall comply with the standards for recycling and emissions reduction pursuant to 40 CFR Part 82, Subpart F, except as provided for Motor Vehicle Air Conditioners (MVACs) in Subpart B:
  1. Persons opening appliances for maintenance, service, repair, or disposal must comply with the required practices pursuant to 40 CFR 82.156;
  2. Equipment used during the maintenance, service, repair, or disposal of appliances must comply with the standards for recycling and recovery equipment pursuant to 40 CFR 82.158;
  3. Persons performing maintenance, service, repair, or disposal of appliances must be certified by an approved technician certification program pursuant to 40 CFR 82.161;
  4. Persons disposing of small appliances, MVACs, and MVAC-like appliances must comply with recordkeeping requirements pursuant to 40 CFR 82.166. ("MVAC-like appliance" as defined at 40 CFR 82.152);
  5. Persons owning commercial or industrial process refrigeration equipment must comply with the leak repair requirements pursuant to 40 CFR 82.156; and
  6. Owners/operators of appliances normally containing 50 or more pounds of refrigerant must keep records of refrigerant purchased and added to such appliances pursuant to 40 CFR 82.166. [Reference 40 CFR 82, Subpart F]
- U. If the permittee performs a service on motor (fleet) vehicles when this service involves ozone-depleting substance refrigerant (or regulated substitute substance) in the motor vehicle air conditioner (MVAC), the permittee is subject to all the applicable requirements as specified in 40 CFR Part 82, Subpart B, Servicing of Motor Vehicle Air Conditioners.

The term "motor vehicle" as used in Subpart B does not include a vehicle in which final assembly of the vehicle has not been completed. The term "MVAC" as used in Subpart B does not include the air-tight sealed refrigeration system used as refrigerated cargo, or system used on passenger buses using HCFC-22 refrigerant. [Reference 40 CFR 82, Subpart B]

- V. Data availability for continuous monitoring or monitoring to collect data at specific intervals: Except for monitoring malfunctions, associated repairs, and required quality assurance or control activities (including calibration checks and required zero and span adjustments), the permittee shall conduct all monitoring in continuous operation (or shall collect data at all required intervals) at all times that the emissions unit is operating. For purposes of reporting monitoring deviations under Part 70 General Conditions K and R, and unless otherwise provided for in the Specific Requirements (or Table 3) of this permit, the minimum degree of data availability shall be at least 90% (based on a monthly average) of the operating time of the emissions unit or activity being monitored. This condition does not apply to Leak Detection

## **40 CFR PART 70 GENERAL CONDITIONS**

and Repair (LDAR) programs for fugitive emissions (e.g., 40 CFR 60 Subpart VV, 40 CFR 63 Subpart H).

## LOUISIANA AIR EMISSION PERMIT GENERAL CONDITIONS

- I. This permit is issued on the basis of the emissions reported in the application for approval of emissions and in no way guarantees that the design scheme presented will be capable of controlling the emissions to the type and quantities stated. Failure to install, properly operate and/or maintain all proposed control measures and/or equipment as specified in the application and supplemental information shall be considered a violation of the permit and LAC 33:III.501. If the emissions are determined to be greater than those allowed by the permit (e.g. during the shakedown period for new or modified equipment) or if proposed control measures and/or equipment are not installed or do not perform according to design efficiency, an application to modify the permit must be submitted. All terms and conditions of this permit shall remain in effect unless and until revised by the permitting authority.
- II. The permittee is subject to all applicable provisions of the Louisiana Air Quality Regulations. Violation of the terms and conditions of the permit constitutes a violation of these regulations.
- III. The Emission Rates for Criteria Pollutants, Emission Rates for TAP/HAP & Other Pollutants, and Specific Requirements sections or, where included, Emission Inventory Questionnaire sheets establish the emission limitations and are a part of the permit. Any operating limitations are noted in the Specific Requirements or, where included, Tables 2 and 3 of the permit. The synopsis is based on the application and Emission Inventory Questionnaire dated December 6, 2008, and supplemental information dated January 6, 2009.
- IV. This permit shall become invalid, for the sources not constructed, if:
  - A. Construction is not commenced, or binding agreements or contractual obligations to undertake a program of construction of the project are not entered into, within two (2) years (18 months for PSD permits) after issuance of this permit, or;
  - B. If construction is discontinued for a period of two (2) years (18 months for PSD permits) or more.The administrative authority may extend this time period upon a satisfactory showing that an extension is justified.  
This provision does not apply to the time period between construction of the approved phases of a phased construction project. However, each phase must commence construction within two (2) years (18 months for PSD permits) of its projected and approved commencement date.
- V. The permittee shall submit semiannual reports of progress outlining the status of construction, noting any design changes, modifications or alterations in the construction schedule which have or may have an effect on the emission rates or ambient air quality levels. These reports shall continue to be submitted until such time as construction is certified as being complete. Furthermore, for any significant change in the design, prior approval shall be obtained from the Office of Environmental Services, Air Permits Division.

## **LOUISIANA AIR EMISSION PERMIT GENERAL CONDITIONS**

- VI. The permittee shall notify the Department of Environmental Quality, Office of Environmental Services, Air Permits Division within ten (10) calendar days from the date that construction is certified as complete and the estimated date of start-up of operation. The appropriate Regional Office shall also be so notified within the same time frame.
- VII. Any emissions testing performed for purposes of demonstrating compliance with the limitations set forth in paragraph III shall be conducted in accordance with the methods described in the Specific Conditions and, where included, Tables 1, 2, 3, 4, and 5 of this permit. Any deviation from or modification of the methods used for testing shall have prior approval from the Office of Environmental Assessment, Air Quality Assessment Division.
- VIII. The emission testing described in paragraph VII above, or established in the specific conditions of this permit, shall be conducted within sixty (60) days after achieving normal production rate or after the end of the shakedown period, but in no event later than 180 days after initial start-up (or restart-up after modification). The Office of Environmental Assessment, Air Quality Assessment Division shall be notified at least (30) days prior to testing and shall be given the opportunity to conduct a pretest meeting and observe the emission testing. The test results shall be submitted to the Air Quality Assessment Division within sixty (60) days after the complete testing. As required by LAC 33:III.913, the permittee shall provide necessary sampling ports in stacks or ducts and such other safe and proper sampling and testing facilities for proper determination of the emission limits.
- IX. The permittee shall, within 180 days after start-up and shakedown of each project or unit, report to the Office of Environmental Compliance, Enforcement Division any significant difference in operating emission rates as compared to those limitations specified in paragraph III. This report shall also include, but not be limited to, malfunctions and upsets. A permit modification shall be submitted, if necessary, as required in Condition I.
- X. The permittee shall retain records of all information resulting from monitoring activities and information indicating operating parameters as specified in the specific conditions of this permit for a minimum of at least five (5) years.
- XI. If for any reason the permittee does not comply with, or will not be able to comply with, the emission limitations specified in this permit, the permittee shall provide the Office of Environmental Compliance, Enforcement Division with a written report as specified below.
- A. A written report shall be submitted within 7 days of any emission in excess of permit requirements by an amount greater than the Reportable Quantity established for that pollutant in LAC 33.I.Chapter 39.
- B. A written report shall be submitted within 7 days of the initial occurrence of any emission in excess of permit requirements, regardless of the amount, where such emission occurs over a period of seven days or longer.

**LOUISIANA AIR EMISSION PERMIT  
GENERAL CONDITIONS**

- C. A written report shall be submitted quarterly to address all emission limitation exceedances not included in paragraphs A or B above. The schedule for submittal of quarterly reports shall be no later than the dates specified below for any emission limitation exceedances occurring during the corresponding specified calendar quarter:
    - 1. Report by June 30 to cover January through March
    - 2. Report by September 30 to cover April through June
    - 3. Report by December 31 to cover July through September
    - 4. Report by March 31 to cover October through December
  - D. Each report submitted in accordance with this condition shall contain the following information:
    - 1. Description of noncomplying emission(s);
    - 2. Cause of noncompliance;
    - 3. Anticipated time the noncompliance is expected to continue, or if corrected, the duration of the period of noncompliance;
    - 4. Steps taken by the permittee to reduce and eliminate the noncomplying emissions; and
    - 5. Steps taken by the permittee to prevent recurrences of the noncomplying emissions.
  - E. Any written report submitted in advance of the timeframes specified above, in accordance with an applicable regulation, may serve to meet the reporting requirements of this condition provided all information specified above is included. For Part 70 sources, reports submitted in accordance with Part 70 General Condition R shall serve to meet the requirements of this condition provided all specified information is included. Reporting under this condition does not relieve the permittee from the reporting requirements of any applicable regulation, including LAC 33.I.Chapter 39, LAC 33.III.Chapter 9, and LAC 33.III.5107.
- XII. Permittee shall allow the authorized officers and employees of the Department of Environmental Quality, at all reasonable times and upon presentation of identification, to:
- A. Enter upon the permittee's premises where regulated facilities are located, regulated activities are conducted or where records required under this permit are kept;
  - B. Have access to and copy any records that are required to be kept under the terms and conditions of this permit, the Louisiana Air Quality Regulations, or the Act;
  - C. Inspect any facilities, equipment (including monitoring methods and an operation and maintenance inspection), or operations regulated under this permit; and
  - D. Sample or monitor, for the purpose of assuring compliance with this permit or as otherwise authorized by the Act or regulations adopted thereunder, any substances or parameters at any location.

**LOUISIANA AIR EMISSION PERMIT  
GENERAL CONDITIONS**

- XIII. If samples are taken under Section XII.D. above, the officer or employee obtaining such samples shall give the owner, operator or agent in charge a receipt describing the sample obtained. If requested prior to leaving the premises, a portion of each sample equal in volume or weight to the portion retained shall be given to the owner, operator or agent in charge. If an analysis is made of such samples, a copy of the analysis shall be furnished promptly to the owner, operator or agency in charge.
- XIV. The permittee shall allow authorized officers and employees of the Department of Environmental Quality, upon presentation of identification, to enter upon the permittee's premises to investigate potential or alleged violations of the Act or the rules and regulations adopted thereunder. In such investigations, the permittee shall be notified at the time entrance is requested of the nature of the suspected violation. Inspections under this subsection shall be limited to the aspects of alleged violations. However, this shall not in any way preclude prosecution of all violations found.
- XV. The permittee shall comply with the reporting requirements specified under LAC 33:III.919 as well as notification requirements specified under LAC 33:III.927.
- XVI. In the event of any change in ownership of the source described in this permit, the permittee and the succeeding owner shall notify the Office of Environmental Services in accordance with LAC 33:I.Chapter 19.Facility Name and Ownership/Operator Changes Process.
- XVII. Very small emissions to the air resulting from routine operations, that are predictable, expected, periodic, and quantifiable and that are submitted by the permitted facility and approved by the Air Permits Division are considered authorized discharges. Approved activities are noted in the General Condition XVII Activities List of this permit. To be approved as an authorized discharge, these very small releases must:
1. Generally be less than 5 TPY
  2. Be less than the minimum emission rate (MER)
  3. Be scheduled daily, weekly, monthly, etc., or
  4. Be necessary prior to plant startup or after shutdown [line or compressor pressuring/depressuring for example]
- These releases are not included in the permit totals because they are small and will have an insignificant impact on air quality. This general condition does not authorize the maintenance of a nuisance, or a danger to public health and safety. The permitted facility must comply with all applicable requirements, including release reporting under LAC 33:I.3901.
- XVIII. Provisions of this permit may be appealed in writing pursuant to La. R.S. 30:2024(A) within 30 days from receipt of the permit. Only those provisions specifically appealed will be suspended by a request for hearing, unless the secretary or the assistant secretary elects to suspend other provisions as well. Construction cannot proceed except as specifically approved by the secretary or assistant secretary. A request for hearing must be sent to the following:

## **LOUISIANA AIR EMISSION PERMIT GENERAL CONDITIONS**

Attention: Office of the Secretary, Legal Services Division  
La. Dept. of Environmental Quality  
Post Office Box 4302  
Baton Rouge, Louisiana 70821-4302

- XIX. For Part 70 sources, certain Part 70 general conditions may duplicate or conflict with state general conditions. To the extent that any Part 70 conditions conflict with state general conditions, then the Part 70 general conditions control. To the extent that any Part 70 general conditions duplicate any state general conditions, then such state and Part 70 provisions will be enforced as if there is only one condition rather than two conditions.

**INVENTORIES**

AI ID: 2418 - ConocoPhillips Co - Alliance Refinery  
 Activity Number: PER20080026  
 Permit Number: 2774-V3  
 Air - Title V Regular Permit Renewal

## Subject Item Inventory:

ID	Description	Tank Volume	Max. Operating Rate	Normal Operating Rate	Contents	Operating Time
<b>Sulfur Recovery Unit</b>						
EQT 0073	591-D-21-X - Sulfur Recovery Incinerator		42.81 MM BTU/hr	35.71 MM BTU/hr		8760 hr/yr
EQT 0074	591-T/L - Sulfur Loading and Storage		300 long tons/day			8760 hr/yr
FUG 0009	591-FF - Unit Fugitives For Sulfur Recovery Unit					8760 hr/yr
FUG 0010	592-FF - Unit Fugitives For Sulfur Recovery Unit					8760 hr/yr

## Stack Information:

ID	Description	Velocity (ft/sec)	Flow Rate (cubic ft/min-actual)	Diameter (feet)	Discharge Area (square feet)	Height (feet)	Temperature (oF)
<b>Sulfur Recovery Unit</b>							
EQT 0073	591-D-21-X - Sulfur Recovery Incinerator	65	10219	1.83		150	1049

## Relationships:

## Subject Item Groups:

ID	Group Type	Group Description
UNF 0003	Unit or Facility Wide	Unit 591/592 - Sulfur Recovery Unit

## Group Membership:

NOTE: The UNF group relationship is not printed in this table. Every subject item is a member of the UNF group

## Annual Maintenance Fee:

Fee Number	Air Contaminant Source	Multiplier	Units Of Measure
0720	0720 Petroleum Refining (Rated Capacity)	1	M bbl/day

## SIC Codes:

2911	Petroleum refining	AI 2418
2911	Petroleum refining	UNF 003

## EMISSION RATES FOR CRITERIA POLLUTANTS

AI ID: 2418 - ConocoPhillips Co - Alliance Refinery

Activity Number: PER200080026

Permit Number: 2774-V3

Air - Title V Regular Permit Renewal

Subject Item	CO			NOx			PM10			SO2			VOC		
	Avg lb/hr	Max lb/hr	Tons/Year												
<b>Sulfur Recovery Unit</b>															
EOT 0073 <small>591-D-21-x</small>	2.94	3.53	12.89	3.50	4.20	15.33	0.27	0.32	1.17	16.23	39.93	71.09	0.19	0.23	0.84
FUG 0009 <small>591-FF</small>														7.13	31.24
FUG 0010 <small>592-FF</small>													1.13		4.94

Note: Emission rates in bold are from alternate scenarios and are not included in permitted totals unless otherwise noted in a footnote.

# EMISSION RATES FOR TAP/HAP & OTHER POLLUTANTS

AI ID: 2418 - ConocoPhillips Co - Alliance Refinery

Activity Number: PER20080026

Permit Number: 2774-V3

Air - Title V Regular Permit Renewal

Emission Pt.	Pollutant	Avg lb/hr	Max lb/hr	Tons/Year
EQT 0073 591-D-21-X	Acetaldehyde	<0.001	0.001	0.002
	Acrolein	0.001	0.001	0.003
	Antimony (and compounds)	<0.001	<0.001	<0.001
	Arsenic (and compounds)	<0.001	<0.001	<0.001
	Barium (and compounds)	<0.001	<0.001	0.001
	Benzene	0.002	0.003	0.009
	Beryllium (Table 51.1)	<0.001	<0.001	<0.001
	Cadmium (and compounds)	<0.001	<0.001	<0.001
	Chromium VI (and compounds)	<0.001	<0.001	0.001
	Copper (and compounds)	<0.001	<0.001	0.001
	Ethyl benzene	0.001	0.001	0.003
	Formaldehyde	0.002	0.002	0.008
	Lead compounds	<0.001	<0.001	0.001
	Manganese (and compounds)	<0.001	<0.001	0.001
	Mercury (and compounds)	<0.001	<0.001	<0.001
	Naphthalene	<0.001	<0.001	<0.001
	Nickel (and compounds)	<0.001	<0.001	<0.001
	Phenol	<0.001	<0.001	0.001
	Polynuclear Aromatic Hydrocarbons	<0.001	<0.001	<0.001
	Selenium (and compounds)	<0.001	<0.001	<0.001
EOT 0074 591-T/L	Sulfuric acid	0.20	0.49	0.87
	Toluene	0.005	0.006	0.023
FUG 0009 591-FF	Xylene (mixed isomers)	0.001	0.001	0.004
	Zinc (and compounds)	0.002	0.002	0.008
FUG 0010 592-FF	Hydrogen sulfide	1.62	1.62	7.11
	1,3-Butadiene	0.01		0.03
	n-Hexane	0.02		0.09
	1,3-Butadiene	<0.01		0.02
	n-Hexane	0.01		0.05
UNF 0003 Unit 591/592	1,3-Butadiene			0.05
	Acetaldehyde			0.002
	Acrolein			0.003
	Antimony (and compounds)			<0.001

## EMISSION RATES FOR TAP/HAP & OTHER POLLUTANTS

AI ID: 2418 - ConocoPhillips Co - Alliance Refinery

Activity Number: PER20080026

Permit Number: 2774-V3

Air - Title V Regular Permit Renewal

Emission Pt.	Pollutant	Avg lb/hr	Max lb/hr	Tons/Year
UNF 0003 Unit 591/592	Arsenic (and compounds)			<0.001
	Barium (and compounds)			<0.001
	Benzene			0.009
	Beryllium (Table 51.1)			<0.001
	Cadmium (and compounds)			<0.001
	Chromium VI (and compounds)			<0.001
	Copper (and compounds)			<0.001
	Ethyl benzene			0.003
	Formaldehyde			0.008
	Hydrogen sulfide			7.11
	Lead compounds			0.001
	Manganese (and compounds)			<0.001
	Mercury (and compounds)			<0.001
	Naphthalene			<0.001
	Nickel (and compounds)			<0.001
	Phenol			<0.001
	Polynuclear Aromatic Hydrocarbons			<0.001
	Selenium (and compounds)			<0.001
	Sulfuric acid			0.87
	Toluene			0.023
	Xylene (mixed isomers)			0.004
	Zinc (and compounds)			0.008
	n-Hexane			0.14

Note: Emission rates in bold are from alternate scenarios and are not included in permitted totals unless otherwise noted in a footnote. Emission rates attributed to the UNF reflect the sum of the TAP/HAP limits of the individual emission points (or caps) under this permit, but do not constitute an emission cap.

## **SPECIFIC REQUIREMENTS**

**AI ID: 2418 - ConocoPhillips Co - Alliance Refinery**  
**Activity Number: PER20080026**  
**Permit Number: 2774-V3**  
**Air - Title V Regular Permit Renewal**

### **EQT 0073 591-D-21-X - Sulfur Recovery Incinerator**

- 1 [40 CFR 60.104(a)(2)(i)]  
Sulfur dioxide <= 250 ppmv @ 0% excess air (dry basis). Subpart J. [40 CFR 60.104(a)(2)(i)]  
Which Months: All Year Statistical Basis: Twelve-hour average
- 2 [40 CFR 60.105(a)(5)]  
Sulfur dioxide monitored by continuous emission monitor (CEM) continuously. Include an oxygen monitor for correcting the data for excess air.  
Subpart J. [40 CFR 60.105(a)(5)]
- 3 [40 CFR 60.106(a)]  
Which Months: All Year Statistical Basis: Twelve-hour average  
Use as reference methods and procedures the test methods in 40 CFR 60 appendix A or other methods and procedures as specified in 40 CFR 60.106, except as provided in 40 CFR 60.8(b), in conducting the performance tests required in 40 CFR 60.8. Subpart J. [40 CFR 60.106(a)]  
Determine compliance with standards using the test methods and procedures specified in 40 CFR 60.106(a) through (k). Subpart J.
- 4 [40 CFR 60.106]  
5 [40 CFR 63.1568]  
6 [40 CFR 63.1568]  
Comply with sulfur oxides emission limitations for NSPS sulfur recovery unit in 40 CFR 60.104.
- 7 [40 CFR 63.1572(a)]  
Sulfur dioxide <= 250 ppmv @ 0% excess air (dry basis). 40 CFR 63 Subpart UUU.
- 8 [40 CFR 63.1574(f)]  
Which Months: All Year Statistical Basis: Twelve-hour average  
Sulfur dioxide monitored by continuous emission monitor (CEM) continuously. Install, operate, and maintain each continuous emission monitoring system according to the requirements in Table 40 of 40 CFR 63 Subpart UUU. [40 CFR 63.1572(a)]
- 9 [40 CFR 63.1574(f)]  
Which Months: All Year Statistical Basis: Twelve-hour average  
Prepare and implement operation, maintenance, and monitoring plan. Submit plan to Administration for review and approval. [40 CFR 63.1574(f)]
- 10 [LAC 33:III.1101.B]  
Opacity <= 20 percent, except during the cleaning of a new fire box or building of a new fire, soot blowing or lancing, charging of an incinerator, equipment changes, ash removal or rapping of precipitators, which may have an opacity in excess of 20 percent for not more than one six-minute period in any 60 consecutive minutes.  
Which Months: All Year Statistical Basis: None specified  
Opacity <= 20 percent; except emissions may have an average opacity in excess of 20 percent for not more than one six-minute period in any 60 consecutive minutes.  
Which Months: All Year Statistical Basis: Six-minute average
- 11 [LAC 33:III.1503.B]  
Sulfur dioxide <= 250 ppmv @ 0% excess air (dry basis).
- 12 [LAC 33:III.1503.D.1]  
Which Months: All Year Statistical Basis: Twelve-hour average  
Determine compliance with the appropriate emission limitation in LAC 33:III.1503.A through 1503.C using the methods listed in LAC 33:III.1503.D. Table 4 or any such equivalent method as may be approved by DEQ. Use these methods for initial compliance determinations and for any additional compliance determinations as requested by DEQ.  
Control process gas streams by flaring or combustion.
- 13 [LAC 33:III.1509]  
14 [LAC 33:III.1513.E]  
15 [LAC 33:III.1513.E]  
Make all compliance data available to a representative of DEQ or the U.S. EPA on request.  
Submit report: Due annually, by the 31st of March, in accordance with LAC 33:III.9.8. Report data required to demonstrate compliance with the provisions of LAC 33:III.Chapter 15.
- 16 [LAC 33:III.1513.E]  
17 [LAC 33:III.1513]  
Submit excess emissions report: Due quarterly in accordance with LAC 33:1.Chapter 39. Submit reports of three-hour excess emissions and reports of emergency conditions.  
Submit quarterly reports of twelve-hour excess emissions and prompt reports of emergency occurrences, in accordance with LAC 33:III.927.

## SPECIFIC REQUIREMENTS

AI ID: 2418 - ConocoPhillips Co - Alliance Refinery  
Activity Number: PER20080026  
Permit Number: 2774-V3  
Air - Title V Regular Permit Renewal

### EQT 0073 591-D-21-X - Sulfur Recovery Incinerator

18 [LAC 33:III.501.C.6]

Pursuant to the Consent Decree (Civil Action H-05-0258 lodged January 27, 2005), Alliance Refinery shall not burn fuel oil in any existing combustion device except during periods of Natural Gas Curtailment, Test Runs, or Operator Training. This does not limit Alliance Refinery's ability to burn Torch Oil in an FCCU regenerator to assist in starting, restarting, maintaining hot standby, or maintaining regenerator heat balance.

### FUG 0009 591-FF - Unit Fugitives For Sulfur Recovery Unit

19 [40 CFR 60.590]

NSPS Subpart GGG - Compliance is achieved by compliance with Louisiana Consolidated Fugitive Emission Program Guidelines. See Part 70 Specific Conditions in Appendix A.  
Equip all rotary pumps and compressors handling volatile organic compounds having a true vapor pressure of 1.5 psia or greater at handling conditions with mechanical seals or other equivalent equipment.

LAC 33:III.2121 - Compliance is achieved by compliance with Louisiana Fugitive Emission Program Consolidation Guidelines. See Part 70 Specific Conditions in Appendix A.

STATE ONLY - The number of each type of component required to be monitored for each monitoring period under applicable leak detection and repair programs shall be reported to the LDEQ by inclusion with each periodic monitoring report. Fugitive emission piping components may be added to or removed from the permitted units, without triggering the need to apply for a permit modification provided:

- a. Changes in components involve routine maintenance or are undertaken to address safety concerns, or involve small piping revisions with no associated emissions increase except from the fugitive emissions components themselves;
  - b. The changes do not involve any associated increases in production rate or capacity, or tie in of new or modified process equipment other than the piping components;
  - c. Actual emissions following the changes will not exceed the emission limits contained in this permit; and
  - d. The components are promptly incorporated into any applicable LDAR program.
- Pumps in light liquid service (dual mechanical seal system): Ensure that the barrier fluid is not in VOTAP service and, if the pump is covered by standards under NSPS, is not in VOC service, as specified in Paragraph D.4.b of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994). Comply with this requirement instead of the requirements in Subsection D.1.
- Pumps in light liquid service: Equip with a closed-vent system capable of capturing and transporting any leakage from the seal or seals to a control device that complies with the requirements of Section N, as specified in Paragraph D.5 of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994). Alternative to Subsections D.1 through D.4.
- Compressors: Repair leaks as soon as practicable, but not later than 15 calendar days after a leak is detected, except as provided in Section M, as specified in Subsection E.8 of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994). Make a first attempt at repair no later than 5 calendar days after each leak is detected.

23 [LAC 33:III.5109.A]

24 [LAC 33:III.5109.A]

25 [LAC 33:III.5109.A]

## SPECIFIC REQUIREMENTS

AI ID: 2418 - ConocoPhillips Co - Alliance Refinery  
Activity Number: PER20080026  
Permit Number: 2774-V3  
Air - Title V Regular Permit Renewal

### **FUG 0009 591-FF - Unit Fugitives For Sulfur Recovery Unit**

- 26 [LAC 33:III.5109.A] Instrument systems and pressure relief devices in liquid service; pumps, valves, connectors, and agitators in heavy liquid service; connectors < 1 inch in inside diameter in gas/vapor or light liquid service: Repair leaks as soon as practicable, but not later than 15 calendar days after a leak is detected, except as provided in Section M, as specified in Subsection K.3 of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994). Make a first attempt at repair no later than 5 calendar days after each leak is detected.
- 27 [LAC 33:III.5109.A] Connectors in gas/vapor service and in light liquid service  $\geq$  one inch in inside diameter size: Calculate the percent leaking connectors using the equation in Subsection O.12 for use in determining the monitoring frequency, as specified in Subsection O.12 of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994).
- 28 [LAC 33:III.5109.A] Pumps in light liquid service: VOC. Total monitored by the regulation's specified method(s) quarterly. Monitor to detect leaks by the methods specified in Subsection P.2, except as provided in Subsections C.4, D.4, D.5 and D.6, as specified in Paragraph D.1.a of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994). If an instrument reading of 2000 ppm or greater is measured, a leak is detected. If a leak is detected, initiate repair provisions as specified in Subsection D.3.
- 29 [LAC 33:III.5109.A] Which Months: All Year Statistical Basis: None specified Sampling connection systems: Equip with a closed-purge system or closed-vent system, except as provided for in Section C, as specified in Subsection G.1 of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994). Ensure that this system collects or captures the sample purge for return to the process.
- 30 [LAC 33:III.5109.A] Sampling connection systems (closed-purge or closed-vent system): Return the purged process fluid directly to the process line with zero VOTAP emissions to the atmosphere, or collect and recycle the purged process fluid with zero VOTAP emissions to the atmosphere, or be designed and operated to capture and transport all the purged process fluid to a control device that complies with the requirements of Section N, as specified in Subsection G.2 of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994).
- 31 [LAC 33:III.5109.A] Submit statement: Due in writing by 90 days after approval of the Compliance Plan/Certificate of Compliance. Submit the information specified in Subsections R.1 and R.3, as specified in Subsections R.1 and R.3 of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994).
- 32 [LAC 33:III.5109.A] Compressors: Ensure that the barrier fluid is not in VOTAP service and, if the compressor is covered by a standard under NSPS, is not in VOC service, as specified in Subsection E.4 of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994).
- 33 [LAC 33:III.5109.A] Connectors in gas/vapor service and in light liquid service  $\geq$  one inch in inside diameter size: VOC. Total monitored by the regulation's specified method(s) once initially, as specified in Subsections O.1 and O.2 of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994). Monitor using the method specified in Section P. If an instrument reading  $\geq$  1000 ppm is measured, a leak is detected. If a leak is detected, initiate repair provisions specified in Subsection O.9, except as provided in Section M.
- 34 [LAC 33:III.5109.A] Which Months: All Year Statistical Basis: None specified Attach a weatherproof and readily visible identification, marked with the equipment identification, to leaking equipment, as specified in Subsection Q.2 of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994).
- 35 [LAC 33:III.5109.A] Compressors: Equip with a seal system that includes a barrier fluid system and that prevents leakage of process fluid to the atmosphere, except as provided for in Subsections C.4, E.9 and E.10, as specified in Subsection E.2 of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994).
- 36 [LAC 33:III.5109.A] Compressors: Equip each barrier fluid system as described in Subsections E.2 through E.4 with a sensor that will detect failure of the seal system, the barrier fluid system, or both, as specified in Subsection E.5 of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994).

## SPECIFIC REQUIREMENTS

AI ID: 2418 - ConocoPhillips Co - Alliance Refinery  
Activity Number: PER20080026  
Permit Number: 2774-V3  
Air - Title V Regular Permit Renewal

### FUG 0009 591-FF - Unit Fugitives For Sulfur Recovery Unit

- Repair equipment before the end of the next process unit shutdown, if repair is technically infeasible without a process unit shutdown, as specified in Subsection M.1 of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994).
- Pressure relief device in gas/vapor service: After each pressure release, return to a condition of no leakage, as indicated by an instrument reading of less than 500 ppm, as soon as practicable, but no later than five calendar days after each pressure release, except as provided in Section M, as specified in Section F.2.a of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994).
- Pressure relief device in gas/vapor service: Equip with a closed-vent system capable of capturing and transporting leakage from the pressure relief device to a control device as described in Section N, as specified in Section F.2.b of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994). Alternative to Subsections F.1 and F.2.
- Pumps in light liquid service (dual mechanical seal system): Operate with the barrier fluid at a pressure that is at all times greater than the pump stuffing box pressure, or equip with a barrier fluid degassing reservoir that is connected by a closed-vent system to a control device that complies with the requirements of Section N, or equip with a system that purges the barrier fluid into a process stream with zero VOTAP emissions to the atmosphere, as specified in Paragraph D.4.a of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994). Comply with this requirement instead of the requirements in Subsection D.1.
- Valves in gas/vapor service and in light liquid service (percent leaking valves <= 2 for two consecutive semiannual leak detection periods): VOC, Total monitored by the regulation's specified method(s) annually, as specified in Paragraph J.2.b of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994). Monitor using the method specified in Section P. If the percentage of valves leaking is greater than 2 for any monitoring period, comply with the requirements as described in Section I, as specified in Paragraph J.2.c of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994). Optional alternative to quarterly monitoring.
- Which Months: All Year Statistical Basis: None specified
- Pumps in light liquid service (dual mechanical seal system): Equip each barrier fluid system with a sensor that will detect failure of the seal system, the barrier fluid system, or both, as specified in Paragraph D.4.c of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994). Comply with this requirement instead of the requirements in Subsection D.1.
- Valves in gas/vapor service and in light liquid service (percent leaking valves <= 2 for two consecutive quarterly leak detection periods): VOC, Total monitored by the regulation's specified method(s) semiannually, as specified in Paragraph J.2.a of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994). Monitor using the method specified in Section P. If the percentage of valves leaking is greater than 2 for any monitoring period, comply with the requirements as described in Section I, as specified in Paragraph J.2.c of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994). Optional alternative to quarterly monitoring.
- Which Months: All Year Statistical Basis: None specified
- Connectors in gas/vapor service and in light liquid service >= one inch in inside diameter size (welded completely around the circumference of the interface or physically removed and the pipe welded together): Equipment/operational data monitored by the regulation's specified method(s) within three months after being welded. Check the integrity of the weld by monitoring according to the procedures in Section P or by testing using x-ray, acoustic monitoring, hydrotesting, or other applicable method, as specified in Subsection O.7 of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994). Comply with this requirement instead of the requirements in Subsection O.
- Which Months: All Year Statistical Basis: None specified
- 37 [LAC 33:III.5109.A]
- 38 [LAC 33:III.5109.A]
- 39 [LAC 33:III.5109.A]
- 40 [LAC 33:III.5109.A]
- 41 [LAC 33:III.5109.A]
- 42 [LAC 33:III.5109.A]
- 43 [LAC 33:III.5109.A]
- 44 [LAC 33:III.5109.A]

## SPECIFIC REQUIREMENTS

AI ID: 2418 - ConocoPhillips Co - Alliance Refinery  
Activity Number: PER20080026  
Permit Number: 2774-V3  
Air - Title V Regular Permit Renewal

### **FUG 0009 591-FF - Unit Fugitives For Sulfur Recovery Unit**

- Pumps in light liquid service: Presence of a leak monitored by visual inspection/determination weekly (calendar), as specified in Paragraph D.1.b of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994). If there are indications of liquids dripping from the pump seal, monitor within 5 days.
- Which Months: All Year Statistical Basis: None specified
- Pumps in light liquid service (dual mechanical seal system): Equipment/operational data monitored by visual inspection/determination daily. Check sensor daily or equip with an audible alarm, as specified in Subparagraph D.4.e.i of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994). If the sensor indicates failure of the seal system, the barrier fluid system, or both based on the criterion determined in Paragraph D.4.e.ii, a leak is detected. If a leak is detected, initiate repair provisions specified in Paragraphs D.3.a and D.3.b.
- Comply with this requirement instead of the requirements in Subsection D.1.
- Which Months: All Year Statistical Basis: None specified
- Connectors in gas/vapor service and in light liquid service  $\geq$  one inch in inside diameter size (percent of leaking connectors  $\leq 2$ ): VOC, Total monitored by the regulation's specified method(s) annually, as specified in Subsections O.2 and O.4 of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994). Monitoring must be performed in the same calendar quarter as the previous monitoring. Monitor using the method specified in Section P. If an instrument reading  $\geq 1000$  ppm is measured, a leak is detected. If a leak is detected, initiate repair provisions specified in Subsection O.9, except as provided in Section M.
- Which Months: All Year Statistical Basis: None specified
- Compressors (no detectable emissions): VOC, Total monitored by the regulation's specified method(s) once initially upon designation, annually, and at other times requested by DEQ, as specified in Paragraph E.10.b of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994). Comply with this requirement instead of the requirements in Subsections E.2 through E.9.
- Which Months: All Year Statistical Basis: None specified
- Pressure relief device in gas/vapor service: VOC, Total  $< 500$  ppm except during pressure releases, as measured by the method specified in Section P.3, as specified in Subsection F.1 of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994).
- Which Months: All Year Statistical Basis: None specified
- VOC, Total monitored by technically sound method at the regulation's specified frequency. Monitor equipment that has been physically removed from service, disassembled or dismantled in the next scheduled monitoring period or within 1 year of placing back in service, whenever occurs first, to determine if it is leaking, as specified in Subsection C.5 of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994).
- Which Months: All Year Statistical Basis: None specified
- Compressors (seal system): Operate with the barrier fluid at a pressure that is greater than the compressor stuffing box pressure, or equip with a barrier fluid system that is connected by a closed-vent system to a control device that complies with the requirements of Section N, or equip with a system that purges the barrier fluid into a process stream with zero VOC/TAP emission to the atmosphere, as specified in Subsection E.3 of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994).
- Pumps in light liquid service (dual mechanical seal system): Presence of a leak monitored by visual inspection/determination weekly (calendar), as specified in Paragraph D.4.c of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994). If there are indications of liquids dripping from the pump seal, a leak is detected. If a leak is detected, initiate repair provisions specified in Paragraphs D.3.a and D.3.b.
- Comply with this requirement instead of the requirements in Subsection D.1.
- Which Months: All Year Statistical Basis: None specified

## SPECIFIC REQUIREMENTS

AI ID: 2418 - ConocoPhillips Co - Alliance Refinery  
Activity Number: PER20080026  
Permit Number: 2774-V3  
Air - Title V Regular Permit Renewal

### **FUG 0009 591-FF - Unit Fugitives For Sulfur Recovery Unit**

- 53 [LAC 33:III.5109.A] Valves in gas/vapor service and in light liquid service (using skip period leak detection and repair): Notify DEQ at least 30 days before implementing one of the alternate monitoring scenarios in Section J, as specified in Paragraph J.1.b of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994). Comply with the test methods and procedures in Section P, as specified in Subsections P.1 through P.5 of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994).
- 54 [LAC 33:III.5109.A] Surge control vessels and bottoms receivers: Equip each surge control vessel and bottoms receiver that is not routed back to the process with a closed-vent system that routes the organic vapors vented from the vessel back to the process or to a control device that complies with the requirements of Section N or to an alternate method of control which has been approved by DEQ, as specified in Section L of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994).
- 55 [LAC 33:III.5109.A] Open-ended valves or lines: Equip with a cap, blind flange, plug, or a second valve that seals the open end at all times except during operations requiring process fluid flow through the open-ended valve or line or during maintenance and repair, as specified in Subsection H.1 of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994).
- 56 [LAC 33:III.5109.A] Connectors in gas/vapor service and in light liquid service  $\geq$  one inch in inside diameter size (inaccessible or glass or glass-lined): Repair leaks as soon as practicable, but no later than 15 calendar days after detecting a leak by visual, audible, olfactory or other means, except as specified in Subsection O.8, as specified in Subsection O.11.b of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994). Make a first attempt at repair no later than 5 calendar days after the leak is detected, as specified in Subsection O.11.c of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994). Comply with this requirement instead of the monitoring requirements of Subsection O.2 through O.6 and the recordkeeping and reporting requirements.
- 57 [LAC 33:III.5109.A] Compressors: Determine, based on design considerations and operating experience, a criterion that indicates failure of the seal system, the barrier fluid system, or both, as specified in Paragraph E.6.b of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994).
- 58 [LAC 33:III.5109.A] Compressors: Equip with a closed-vent system capable of capturing and transporting any leakage from the seal to a control device that complies with the requirements of Section N, except as provided for in Subsection E.10, as specified in Paragraph E.9 of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994). Alternative to Subsections E.1 through E.7.
- 59 [LAC 33:III.5109.A] Compressors (seal system): VOC, Total monitored by the regulation's specified method(s) quarterly, as specified in Subsection E.1 of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994). Monitor to detect leaks using the methods specified in Section P. If an instrument reading of 5000 ppm is measured, a leak is detected. If a leak is detected, initiate repair provisions specified in Subsection E.8.
- 60 [LAC 33:III.5109.A] Which Months: All Year Statistical Basis: None specified Open-ended valves or lines (equipped with a second valve): Operate in a manner such that the valve on the process fluid end is closed before the second valve is closed, as specified in Subsection H.2 of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994). Valves in gas/vapor service and in light liquid service (difficult-to-monitor): Demonstrate that the valve cannot be monitored without elevating the monitoring personnel more than two meters above a support service, as specified in Subsection I.6.a of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994). Comply with this requirement instead of the requirements in Subsection I.1.
- 61 [LAC 33:III.5109.A]
- 62 [LAC 33:III.5109.A]

## SPECIFIC REQUIREMENTS

AI ID: 2418 - ConocoPhillips Co - Alliance Refinery  
Activity Number: PER20080026  
Permit Number: 2774-V3  
Air - Title V Regular Permit Renewal

### FUG 0009 591-FF - Unit Fugitives For Sulfur Recovery Unit

- 63 [LAC 33:III.5109.A] Connectors in gas/vapor service and in light liquid service  $\geq$  one inch in inside diameter size (opened or otherwise had the seal broken): VOC, Total monitored by the regulation's specified method(s) at the regulation's specified frequency. Monitor for leaks after being returned to VOTAP service during the next scheduled monitoring period, as specified in Paragraph O.8 of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994). Monitor using the method specified in Section P. If the follow-up monitoring detects a leak, initiate repair provisions specified in Subsection O.9, unless it is determined to be unrepairable, in which case it is counted as unrepairable.
- Which Months: All Year Statistical Basis: None specified
- Valves in gas/vapor service and in light liquid service: Repair leaks as soon as practicable, but no later than 15 calendar days after a leak is detected, except as provided in Section M, as specified in Subsection I.3 and I.4 of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994). Make a first attempt at repair no later than 5 calendar days after each leak is detected.
- Compressors: Equipment/operational data monitored by technically sound method daily, as specified in Paragraph E.6.a of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994). Check each sensor as required in Subsection E.5 daily or equip with an audible alarm unless the compressor is located within the boundary of an unmanned plant site. If the sensor indicates failure of the seal system, the barrier fluid system, or both based on criterion determined under Paragraph E.6.b, a leak is detected. If a leak is detected, initiate repair provisions specified in Subsection E.8.
- Which Months: All Year Statistical Basis: None specified
- Identify each piece of equipment in a process unit subject to this MACT determination such that it can be distinguished readily from equipment that is not subject to this MACT determination, as specified in Subsection C.3 of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994).
- Pressure relief device in gas/vapor service: VOC, Total monitored by the regulation's specified method(s) within 5 days (calendar) after the pressure release to confirm the condition of no leakage, as indicated by an instrument reading of less than 500 ppm above background, as specified in Section F.2.b of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994). Monitor using the method specified in Subsection P.3.
- Which Months: All Year Statistical Basis: None specified
- Connectors in gas/vapor service and in light liquid service  $\geq$  one inch in inside diameter size (unsafe-to-monitor): VOC, Total monitored by the regulation's specified method(s) at the regulation's specified frequency. Maintain a written plan that requires monitoring as frequently as practicable during safe to monitor periods, as specified in Subsection O.10.b of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994). Monitor using the method in Section P. Comply with this requirement instead of the requirements in Subsection O.1.
- Which Months: All Year Statistical Basis: None specified
- Valves in gas/vapor service and in light liquid service (percent leaking valves  $\geq 4$ ): VOC, Total monitored by the regulation's specified methods(s) monthly, as specified in Subsection I.7 of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994). Monitor using the method specified in Subsection P.2. Monthly monitoring must be initiated within 60 days of the previous monitoring and must continue until the percent of leaking valves is less than 4, at which time monitoring can be performed in accordance with Subsection I.1.
- Which Months: All Year Statistical Basis: None specified

## **SPECIFIC REQUIREMENTS**

**AI ID:** 2418 - ConocoPhillips Co - Alliance Refinery  
**Activity Number:** PER20080026  
**Permit Number:** 2774-V3  
**Air - Title V Regular Permit Renewal**

### **FUG 0009 591-FF - Unit Fugitives For Sulfur Recovery Unit**

- 70 [LAC 33:III.5109.A] Valves in gas/vapor service and in light liquid service (unsafe-to-monitor): VOC, Total monitored by the regulation's specified method(s) at the regulation's specified frequency. Maintain a written plan that requires monitoring of the valve as frequently as practicable during safe-to-monitor times, as specified in Subsection 1.5.b of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994). Monitor using the method specified in Subsection P.2. Comply with this requirement instead of the requirements in Subsection I.1.  
Which Months: All Year Statistical Basis: None specified  
Connectors in gas/vapor service and in light liquid service  $\geq$  one inch in inside diameter size: Repair Leaks as soon as practicable, but not later than 15 calendar days after a leak is detected. Make a first attempt at repair no later than 5 calendar days after each leak is detected. If a leak is detected, monitor the for leaks within the first 90 days after its repair, as specified in Subsection O.9 of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994).
- 71 [LAC 33:III.5109.A] VOC, Total recordkeeping by manual logging at the regulation's specified frequency. Maintain a record of the monitoring in the log required in Subsection Q.5, as specified in Subsection C.5 of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994).
- 72 [LAC 33:III.5109.A] Compressors (no detectable emissions): Demonstrate that the compressor is operating with no detectable emissions, as indicated by an instrument reading of less than 500 ppm above background, as measured by the method specified in Subsection P.3, as specified in Paragraph E.10.a of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994). Comply with this requirement instead of the requirements in Subsections E.2 through E.9.
- 73 [LAC 33:III.5109.A] Valves in gas/vapor service and in light liquid service (unsafe-to-monitor): Demonstrate that the valve is unsafe to monitor because monitoring personnel would be exposed to an immediate danger as a consequence of complying with Subsection I.1, as specified in Subsection I.5.a of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994). Comply with this requirement instead of the requirements in Subsection I.1.
- 74 [LAC 33:III.5109.A] Connectors in gas/vapor service and in light liquid service  $\geq$  one inch in inside diameter size (percent of leaking connectors  $> 2$ ): VOC, Total monitored by the regulation's specified method(s) quarterly until good performance is obtained or until four quarterly monitorings have been performed, as specified in Subsections O.2 and O.5 of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994). If good performance has not been obtained after four quarters of monitoring, monitor the remaining unchecked connectors within three months of the last quarterly monitoring period, as specified in Subsection O.6 of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994). If monitoring of the remaining connectors indicates good performance, monitor in accordance with Subsection O.4. If monitoring of the remaining connectors indicates that good performance has not been obtained, monitor in accordance with Subsection O.5. Monitor using the method specified in Section P. If an instrument reading  $\geq 1000$  ppm is measured, a leak is detected. If a leak is detected, initiate repair provisions specified in Subsection O.9, except as provided in Section M.
- 75 [LAC 33:III.5109.A] Which Months: All Year Statistical Basis: None specified  
Valves in gas/vapor service and in light liquid service (difficult-to-monitor): VOC, Total monitored by the regulation's specified method(s) at the regulation's specified frequency. Maintain a written plan that requires monitoring of the valve at least once per calendar year, as specified in Subsection 1.6.c of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994). Monitor using the method specified in Subsection P.2. Comply with this requirement instead of the requirements in Subsection I.1.  
Which Months: All Year Statistical Basis: None specified
- 76 [LAC 33:III.5109.A]

## **SPECIFIC REQUIREMENTS**

**AI ID:** 2418 - ConocoPhillips Co - Alliance Refinery  
**Activity Number:** PER20080026  
**Permit Number:** 2774-V3  
**Air - Title V Regular Permit Renewal**

### **FUG 0009 591-FF - Unit Fugitives For Sulfur Recovery Unit**

77 [LAC 33:III.5109.A]

Valves in gas/vapor service and in light liquid service: VOC, Total monitored by the regulation's specified method(s) quarterly, as specified in Subsection I.1 of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994). Monitor using the method specified in Subsection P.2. If an instrument reading of 1000 ppm or greater is measured, a leak is detected. If a leak is detected, initiate repair provisions specified in Subsection I.3.

Which Months: All Year Statistical Basis: None specified

Submit report: Due quarterly starting three months after the initial report required in Subsection R.1. Include the information specified in Paragraphs R.2.a through R.2.e, as specified in Subsection R.2 of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994).

Open-ended valves or lines: Monitor and repair in accordance with Section I, as specified in Subsection H.4 of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994).

Instrument systems and pressure relief devices in liquid service; pumps, valves, connectors, and agitators in heavy liquid service: connectors < 1 inch in inside diameter in gas/vapor or light liquid service: VOC. Total monitored by the regulation's specified method(s) within 5 days of finding evidence of a potential leak by visual, audible, olfactory, or any other detection method, as specified in Subsection K.1 of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994). Monitor using the method specified in Subsection P.2. If an instrument reading of 2000 ppm or greater for pumps or 1000 ppm or greater for valves, connectors, instrument systems, or pressure relief devices is measured, a leak is detected. If a leak is detected, initiate repair provisions specified in Subsection K.3.

Which Months: All Year Statistical Basis: None specified  
Pumps in light liquid service: Repair leaks as soon as practicable, but not later than 15 calendar days after a leak is detected, except as provided in Section M, as specified in Subsection D.3 of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994). Make a first attempt at repair no later than 5 calendar days after each leak is detected.

Connectors in gas/vapor service and in light liquid service  $\geq$  one inch in inside diameter size (unsafe-to-monitor): Determine that the connector is unsafe to monitor because personnel would be exposed to an immediate danger as a result of complying with Subsections O.2 through O.6, as specified in Subsection O.10 a of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994). Comply with this requirement instead of the requirements in Subsection O.1.

Equipment/operational data recordkeeping by electronic or hard copy at the regulation's specified frequency. Keep records of the information specified in Subsections Q.1 through Q.13 as applicable, as specified in Section Q of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994).

Pumps in light liquid service (dual mechanical seal system): Determine, based on design considerations and operating experience, a criterion that indicates failure of the seal system, the barrier fluid system, or both, as specified in Subparagraph D.4.e.ii of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994). Comply with this requirement instead of the requirements in Subsection D.1. Valves in gas/vapor service and in light liquid service (skip period leak detection and repair): Notify DEQ 30 days before implementing any of the alternate provisions of Section J, as specified in Subsection R.4 of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994).

LAC 33:III.Chapter 5I - LA MACT for Refineries. Comply with Louisiana MACT for Refineries in accordance with streamlined fugitives monitoring program defined in Part 70 Specific Conditions in Appendix A.

## SPECIFIC REQUIREMENTS

AI ID: 2418 - ConocoPhillips Co - Alliance Refinery  
Activity Number: PER20080026  
Permit Number: 2774-V3  
Air - Title V Regular Permit Renewal

### **FUG 0010 592-FF - Unit Fugitives For Sulfur Recovery Unit**

- NSPS Subpart GGG - Compliance is achieved by compliance with Louisiana Consolidated Fugitive Emission Program Guidelines. See Part 70 Specific Conditions in Appendix A.
- Equip all rotary pumps and compressors handling volatile organic compounds having a true vapor pressure of 1.5 psia or greater at handling conditions with mechanical seals or other equivalent equipment.
- LAC 33.III.2121 - Compliance is achieved by compliance with Louisiana Fugitive Emission Program Consolidation Guidelines. See Part 70 Specific Conditions in Appendix A.
- STATE ONLY - The number of each type of component required to be monitored for each monitoring period under applicable leak detection and repair programs shall be reported to the LDEQ by inclusion with each periodic monitoring report. Fugitive emission piping components may be added to or removed from the permitted units, without triggering the need to apply for a permit modification provided:
- a. Changes in components involve routine maintenance or are undertaken to address safety concerns, or involve small piping revisions with no associated emissions increase except from the fugitive emissions components themselves;
  - b. The changes do not involve any associated increases in production rate or capacity, or tie in of new or modified process equipment other than the piping components;
  - c. Actual emissions following the changes will not exceed the emission limits contained in this permit; and
  - d. The components are promptly incorporated into any applicable LDAR program.
- Open-ended valves or lines: Equip with a cap, blind flange, plug, or a second valve that seals the open end at all times except during operations requiring process fluid flow through the open-ended valve or line or during maintenance and repair, as specified in Subsection H.1 of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994).
- Submit report: Due quarterly starting three months after the initial report required in Subsection R.1. Include the information specified in Paragraphs R.2.a through R.2.c, as specified in Subsection R.2 of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994).
- Pumps in liquid service: Presence of a leak monitored by visual inspection/determination weekly (calendar), as specified in Paragraph D.1.b of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994). If there are indications of liquids dripping from the pump seal, monitor within 5 days.
- Which Months: All Year Statistical Basis: None specified
- Pressure relief device in gas/vapor service: Equip with a closed-vent system capable of capturing and transporting leakage from the pressure relief device to a control device as described in Section N, as specified in Section F.2.b of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994). Alternative to Subsections F.1 and F.2.
- 87 [40 CFR 60.590]  
88 [LAC 33.III.2111]  
89 [LAC 33.III.2121]  
90 [LAC 33.III.501.C.6]  
91 [LAC 33.III.5109.A]  
92 [LAC 33.III.5109.A]  
93 [LAC 33.III.5109.A]  
94 [LAC 33.III.5109.A]

## SPECIFIC REQUIREMENTS

AI ID: 2418 - ConocoPhillips Co - Alliance Refinery  
Activity Number: PER20080026  
Permit Number: 2774-V3  
Air - Title V Regular Permit Renewal

### FUG 0010 592-FF - Unit Fugitives For Sulfur Recovery Unit

- 95 [LAC 33:III.5109.A] Valves in gas/vapor service and in light liquid service (percent leaking valves  $\leq$  2 for two consecutive semiannual leak detection periods): VOC, Total monitored by the regulation's specified method(s) annually, as specified in Paragraph J.2.b of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994). Monitor using the method specified in Section P. If the percentage of valves leaking is greater than 2 for any monitoring period, comply with the requirements as described in Section I, as specified in Paragraph J.2.c of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994). Optional alternative to quarterly monitoring.
- Which Months: All Year Statistical Basis: None specified
- Valves in gas/vapor service and in light liquid service (difficult-to-monitor): VOC, Total monitored by the regulation's specified method(s) at the regulation's specified frequency. Maintain a written plan that requires monitoring of the valve at least once per calendar year, as specified in Subsection I.6.c of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994). Monitor using the method specified in Subsection P.2. Comply with this requirement instead of the requirements in Subsection I.1.
- Which Months: All Year Statistical Basis: None specified
- Pumps in light liquid service (dual mechanical seal system): Determine, based on design considerations and operating experience, a criterion that indicates failure of the seal system, the barrier fluid system, or both, as specified in Subparagraph D.4.e.ii of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994). Comply with this requirement instead of the requirements in Subsection D.1.
- Valves in gas/vapor service and in light liquid service (using skip period leak detection and repair): Notify DEQ at least 30 days before implementing one of the alternate monitoring scenarios in Section I, as specified in Paragraph J.1.b of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994).
- Pressure relief device in gas/vapor service: VOC, Total  $<$  500 ppm except during pressure releases, as measured by the method specified in Section P.3, as specified in Subsection F.1 of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994).
- Which Months: All Year Statistical Basis: None specified
- Connectors in gas/vapor service and in light liquid service  $\geq$  one inch in inside diameter size (unsafe-to-monitor): VOC. Total monitored by the regulation's specified method(s) at the regulation's specified frequency. Maintain a written plan that requires monitoring as frequently as practicable during safe to monitor periods, as specified in Subsection O.10.b of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994). Monitor using the method in Section P. Comply with this requirement instead of the requirements in Subsection O.1.
- Which Months: All Year Statistical Basis: None specified
- VOC, Total monitored by technically sound method at the regulation's specified frequency. Monitor equipment that has been physically removed from service, disassembled or dismantled in the next scheduled monitoring period or within 1 year of placing back in service, whenever occurs first, to determine if it is leaking, as specified in Subsection C.5 of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994).
- Which Months: All Year Statistical Basis: None specified
- Valves in gas/vapor service and in light liquid service: VOC, Total monitored by the regulation's specified method(s) quarterly, as specified in Subsection I.1 of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994). Monitor using the method specified in Subsection P.2. If an instrument reading of 1000 ppm or greater is measured, a leak is detected. If a leak is detected, initiate repair provisions specified in Subsection I.3.
- Which Months: All Year Statistical Basis: None specified

## **SPECIFIC REQUIREMENTS**

AI ID: 2418 - ConocoPhillips Co - Alliance Refinery  
Activity Number: PER20080026  
Permit Number: 2774-V3  
Air - Title V Regular Permit Renewal

### **FUG\_0010 592-FF - Unit Fugitives For Sulfur Recovery Unit**

- Valves in gas/vapor service and in light liquid service: Repair leaks as soon as practicable, but no later than 15 calendar days after a leak is detected, except as provided in Section M, as specified in Subsection I.3 and I.4 of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994). Make a first attempt at repair no later than 5 calendar days after each leak is detected.
- Compressors (seal system): VOC, Total monitored by the regulation's specified method(s) quarterly, as specified in Subsection E.1 of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994). Monitor to detect leaks using the methods specified in Section P. If an instrument reading of 5000 ppm is measured, a leak is detected. If a leak is detected, initiate repair provisions specified in Subsection E.8.
- Which Months: All Year Statistical Basis: None specified  
Connectors in gas/vapor service and in light liquid service  $\geq$  one inch in inside diameter size: Repair Leaks as soon as practicable, but not later than 15 calendar days after a leak is detected. Make a first attempt at repair no later than 5 calendar days after each leak is detected. If a leak is detected, monitor the for leaks within the first 90 days after its repair, as specified in Subsection O.9 of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994).
- Repair equipment before the end of the next process unit shutdown, if repair is technically infeasible without a process unit shutdown, as specified in Subsection M.1 of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994).
- Valves in gas/vapor service and in light liquid service (percent leaking valves  $\geq 4$ ): VOC, Total monitored by the regulation's specified method(s) monthly, as specified in Subsection I.7 of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994). Monitor using the method specified in Subsection P.2. Monthly monitoring must be initiated within 60 days of the previous monitoring and must continue until the percent of leaking valves is less than 4, at which time monitoring can be performed in accordance with Subsection I.1.
- Which Months: All Year Statistical Basis: None specified  
Pumps in light liquid service (dual mechanical seal system): Presence of a leak monitored by visual inspection/determination weekly (calendar), as specified in Paragraph D.4.c of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994). If there are indications of liquids dripping from the pump seal, a leak is detected. If a leak is detected, initiate repair provisions specified in Paragraphs D.3.a and D.3.b. Comply with this requirement instead of the requirements in Subsection D.1.
- Which Months: All Year Statistical Basis: None specified  
Connectors in gas/vapor service and in light liquid service  $\geq$  one inch in inside diameter size (inaccessible or glass or glass-lined): Repair leaks as soon as practicable, but no later than 15 calendar days after detecting a leak by visual, audible, olfactory or other means, except as specified in Subsection O.8, as specified in Subsection O.11.b of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994). Make a first attempt at repair no later than 5 calendar days after the leak is detected, as specified in Subsection O.11.c of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994). Comply with this requirement instead of the monitoring requirements of Subsection O.2 through O.6 and the recordkeeping and reporting requirements.
- Compressors (no detectable emissions): Demonstrate that the compressor is operating with no detectable emissions, as indicated by an instrument reading of less than 500 ppm above background, as measured by the method specified in Subsection P.3, as specified in Paragraph E.10.a of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994). Comply with this requirement instead of the requirements in Subsections E.2 through E.9.

## SPECIFIC REQUIREMENTS

AI ID: 2418 - ConocoPhillips Co - Alliance Refinery  
Activity Number: PER20080026  
Permit Number: 2774-V3  
Air - Title V Regular Permit Renewal

### FUG 0010 592-FF - Unit Fugitives For Sulfur Recovery Unit

- Connectors in gas/vapor service and in light liquid service  $\geq$  one inch in inside diameter size (unsafe-to-monitor): Determine that the connector is unsafe to monitor because personnel would be exposed to an immediate danger as a result of complying with Subsections O.2 through O.6, as specified in Subsection O.10.a of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994). Comply with this requirement instead of the requirements in Subsection O.1.
- Connectors in gas/vapor service and in light liquid service  $\geq$  one inch in inside diameter size: Calculate the percent leaking connectors using the equation in Subsection O.12 for use in determining the monitoring frequency, as specified in Subsection O.12 of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994).
- Compressors: Ensure that the barrier fluid is not in VOTAP service and, if the compressor is covered by a standard under NSPS, is not in VOC service, as specified in Subsection E.4 of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994).
- Sampling connection systems (closed-purge or closed-vent system): Return the purged process fluid directly to the process line with zero VOTAP emissions to the atmosphere, or collect and recycle the purged process fluid with zero VOTAP emissions to the atmosphere, or be designed and operated to capture and transport all the purged process fluid to a control device that complies with the requirements of Section N, as specified in Subsection G.2 of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994).
- Valves in gas/vapor service and in light liquid service (unsafe-to-monitor): VOC. Total monitored by the regulation's specified method(s) at the valve's specified frequency. Maintain a written plan that requires monitoring of the valve as frequently as practicable during safe-to-monitor times, as specified in Subsection I.5.b of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994). Monitor using the method specified in Subsection P.2. Comply with this requirement instead of the requirements in Subsection I.1.
- Which Months: All Year Statistical Basis: None specified
- Compressors: Equip each barrier fluid system as described in Subsections E.2 through E.4 with a sensor that will detect failure of the seal system, the barrier fluid system, or both, as specified in Subsection E.5 of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994).
- Identify each piece of equipment in a process unit subject to this MACT determination such that it can be distinguished readily from equipment that is not subject to this MACT determination, as specified in Subsection C.3 of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994).
- Compressors: Equip with a closed-vent system capable of capturing and transporting any leakage from the seal to a control device that complies with the requirements of Section N, except as provided for in Subsection E.10, as specified in Paragraph E.9 of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994). Alternative to Subsections E.1 through E.7.
- Compressors (no detectable emissions): VOC. Total monitored by the regulation's specified method(s) once initially upon designation, annually, and at other times requested by DEQ, as specified in Paragraph E.10.b of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994). Comply with this requirement instead of the requirements in Subsections E.2 through E.9.
- Which Months: All Year Statistical Basis: None specified
- Instrument systems and pressure relief devices in liquid service; pumps, valves, connectors, and agitators in heavy liquid service; connectors  $<$  1 inch in inside diameter in gas/vapor or light liquid service: Repair leaks as soon as practicable, but not later than 15 calendar days after a leak is detected, except as provided in Section M, as specified in Subsection K.3 of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994). Make a first attempt at repair no later than 5 calendar days after each leak is detected.
- VOC. Total recordkeeping by manual logging at the regulation's specified frequency. Maintain a record of the monitoring in the log required in Subsection Q.5, as specified in Subsection C.5 of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994).

## **SPECIFIC REQUIREMENTS**

AI ID: 2418 - ConocoPhillips Co - Alliance Refinery  
Activity Number: PER20080026  
Permit Number: 2774-V3  
Air - Title V Regular Permit Renewal

### **FUG 0010 592-FF - Unit Fugitives For Sulfur Recovery Unit**

- Equipment/operational data recordkeeping by electronic or hard copy at the regulation's specified frequency. Keep records of the information specified in Subsections Q.1 through Q.13 as applicable, as specified in Section Q of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994).
- Compressors: Equip with a seal system that includes a barrier fluid system and that prevents leakage of process fluid to the atmosphere, except as provided for in Subsections C.4, E.9 and E.10, as specified in Subsection E.2 of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994).
- Pumps in light liquid service (dual mechanical seal system): Equip each barrier fluid system with a sensor that will detect failure of the seal system, the barrier fluid system, or both, as specified in Paragraph D.4.c of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994). Comply with this requirement instead of the requirements in Subsection D.1.
- Pumps in light liquid service: Equip with a closed-vent system capable of capturing and transporting any leakage from the seal or seals to a control device that complies with the requirements of Section N, as specified in Paragraph D.5 of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994). Alternative to Subsections D.1 through D.4. Comply with the test methods and procedures in Section P, as specified in Subsections P.1 through P.5 of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994).
- Pumps in light liquid service: VOC. Total monitored by the regulation's specified method(s) quarterly. Monitor to detect leaks by the methods specified in Subsection P.2, except as provided in Subsections C.4, D.4, D.5 and D.6, as specified in Paragraph D.1.a of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994). If an instrument reading of 2000 ppm or greater is measured, a leak is detected. If a leak is detected, initiate repair provisions as specified in Subsection D.3.
- Which Months: All Year Statistical Basis: None specified
- Pumps in light liquid service (dual mechanical seal system): Ensure that the barrier fluid is not in VOTAP service and, if the pump is covered by standards under NSPS, is not in VOC service, as specified in Paragraph D.4.b of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994). Comply with this requirement instead of the requirements in Subsection D.1.
- Compressors: Repair leaks as soon as practicable, but not later than 15 calendar days after a leak is detected, except as provided in Section M, as specified in Subsection E.8 of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994). Make a first attempt at repair no later than 5 calendar days after each leak is detected.
- Sampling connection systems: Equip with a closed-purge system or closed-vent system, except as provided for in Section C, as specified in Subsection G.1 of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994). Ensure that this system collects or captures the sample purge for return to the process.
- Connectors in gas/vapor service and in liquid service  $\geq$  one inch in inside diameter size (opened or otherwise had the seal broken): VOC. Total monitored by the regulation's specified method(s) at the regulation's specified frequency. Monitor for leaks after being returned to VOTAP service during the next scheduled monitoring period, as specified in Paragraph O.8 of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994). Monitor using the method specified in Section P. If the follow-up monitoring detects a leak, initiate repair provisions specified in Subsection O.9, unless it is determined to be unrepairable, in which case it is counted as unrepairable.
- Which Months: All Year Statistical Basis: None specified
- Compressors: Determine, based on design considerations and operating experience, a criterion that indicates failure of the seal system, the barrier fluid system, or both, as specified in Paragraph E.6.b of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994).

## SPECIFIC REQUIREMENTS

AI ID: 2418 - ConocoPhillips Co - Alliance Refinery  
Activity Number: PER20080026  
Permit Number: 2774-V3  
Air - Title V Regular Permit Renewal

### **FUG 0010 592-FF - Unit Fugitives For Sulfur Recovery Unit**

- Valves in gas/vapor service and in light liquid service (difficult-to-monitor): Demonstrate that the valve cannot be monitored without elevating the monitoring personnel more than two meters above a support service, as specified in Subsection I.6.a of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994). Comply with this requirement instead of the requirements in Subsection I.1.
- Compressors: Equipment/operational data monitored by technically sound method daily, as specified in Paragraph E.6.a of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994). Check each sensor as required in Subsection E.5 daily or equip with an audible alarm unless the compressor is located within the boundary of an unmanned plant site. If the sensor indicates failure of the seal system, the barrier fluid system, or both based on criterion determined under Paragraph E.6.b, a leak is detected. If a leak is detected, initiate repair provisions specified in Subsection E.8.
- Which Months: All Year Statistical Basis: None specified
- Pressure relief device in gas/vapor service: After each pressure release, return to a condition of no leakage, as indicated by an instrument reading of less than 500 ppm, as soon as practicable, but no later than five calendar days after each pressure release, except as provided in Section M, as specified in Section F.2.a of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994).
- Connectors in gas/vapor service and in light liquid service  $\geq$  one inch in inside diameter size (percent of leaking connectors  $> 2$ ): VOC. Total monitored by the regulation's specified method(s) quarterly until good performance is obtained or until four quarterly monitorings have been performed, as specified in Subsections O.2 and O.5 of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994). If good performance has not been obtained after four quarters of monitoring, monitor the remaining unchecked connectors within three months of the last quarterly monitoring period, as specified in Subsection O.6 of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994). If monitoring of the remaining connectors indicates good performance, monitor in accordance with Subsection O.4. If monitoring of the remaining connectors indicates that good performance has not been obtained, monitor in accordance with Subsection O.5. Monitor using the method specified in Section P. If an instrument reading  $\geq 1000$  ppm is measured, a leak is detected. If a leak is detected, initiate repair provisions specified in Subsection O.9, except as provided in Section M.
- Which Months: All Year Statistical Basis: None specified
- Instrument systems and pressure relief devices in liquid service; pumps, valves, connectors, and agitators in heavy liquid service: connectors  $< 1$  inch in inside diameter in gas/vapor or light liquid service: VOC. Total monitored by the regulation's specified method(s) within 5 days of finding evidence of a potential leak by visual, audible, olfactory, or any other detection method, as specified in Subsection K.1 of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994). Monitor using the method specified in Subsection P.2. If an instrument reading of 2000 ppm or greater for pumps or 1000 ppm or greater for valves, connectors, instrument systems, or pressure relief devices is measured, a leak is detected. If a leak is detected, initiate repair provisions specified in Subsection K.3.
- Which Months: All Year Statistical Basis: None specified
- Submit statement: Due in writing by 90 days after approval of the Compliance Plan/Certificate of Compliance. Submit the information specified in Subsections R.1 and R.3, as specified in Subsections R.1 and R.3 of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994).
- Pumps in light liquid service (dual mechanical seal system): Operate with the barrier fluid at a pressure that is at all times greater than the pump stuffing box pressure, or equip with a barrier fluid degassing reservoir that is connected by a closed-vent system to a control device that complies with the requirements of Section N, or equip with a system that purges the barrier fluid into a process stream with zero VOTAP emissions to the atmosphere, as specified in Paragraph D.4.a of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994). Comply with this requirement instead of the requirements in Subsection D.1.

## **SPECIFIC REQUIREMENTS**

AI ID: 2418 - ConocoPhillips Co - Alliance Refinery  
Activity Number: PER20080026  
Permit Number: 2774-V3  
Air - Title V Regular Permit Renewal

### **FUG 0010 592-FF - Unit Fugitives For Sulfur Recovery Unit**

- 140 [LAC 33:III.5109.A] Open-ended valves or lines: Monitor and repair in accordance with Section I, as specified in Subsection H.4 of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994).
- 141 [LAC 33:III.5109.A] Connectors in gas/vapor service and in light liquid service  $\geq$  one inch in inside diameter size (welded completely around the circumference of the interface or physically removed and the pipe welded together): Equipment/operational data monitored by the regulation's specified method(s) within three months after being welded. Check the integrity of the weld by monitoring according to the procedures in Section P or by testing using x-ray, acoustic monitoring, hydrotesting, or other applicable method, as specified in Subsection O.7 of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994). Comply with this requirement instead of the requirements in Subsection O.
- Which Months: All Year Statistical Basis: None specified
- Compressors (seal system): Operate with the barrier fluid at a pressure that is greater than the compressor stuffing box pressure, or equip with a barrier fluid system that is connected by a closed-vent system to a control device that complies with the requirements of Section N, or equip with a system that purges the barrier fluid into a process stream with zero VOTAP emission to the atmosphere, as specified in Subsection E.3 of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994).
- Attach a weatherproof and readily visible identification, marked with the equipment identification, to leaking equipment, as specified in Subsection Q.2 of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994).
- 142 [LAC 33:III.5109.A] Pumps in light liquid service: Repair leaks as soon as practicable, but not later than 15 calendar days after a leak is detected, except as provided in Section M, as specified in Subsection D.3 of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994). Make a first attempt at repair no later than 5 calendar days after each leak is detected.
- Open-ended valves or lines (equipped with a second valve): Operate in a manner such that the valve on the process fluid end is closed before the second valve is closed, as specified in Subsection H.2 of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994).
- Pumps in light liquid service (dual mechanical seal system): Equipment/operational data monitored by visual inspection/determination daily. Check sensor daily or equip with an audible alarm, as specified in Subparagraph D.4.c.i of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994). If the sensor indicates failure of the seal system, the barrier fluid system, or both based on the criterion determined in Paragraph D.4.e.ii, a leak is detected. If a leak is detected, initiate repair provisions specified in Paragraphs D.3.a and D.3.b.
- Comply with this requirement instead of the requirements in Subsection D.1.
- Which Months: All Year Statistical Basis: None specified
- Valves in gas/vapor service and in light liquid service (percent leaking valves  $\leq$  2 for two consecutive quarterly leak detection periods): VOC, Total monitored by the regulation's specified method(s) semiannually, as specified in Paragraph J.2.a of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994). Monitor using the method specified in Section P. If the percentage of valves leaking is greater than 2 for any monitoring period, comply with the requirements as described in Section I, as specified in Paragraph J.2.c of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994). Optional alternative to quarterly monitoring.
- Which Months: All Year Statistical Basis: None specified
- Connectors in gas/vapor service and in light liquid service  $\geq$  one inch in inside diameter size (percent of leaking connectors  $\leq$  2): VOC, Total monitored by the regulation's specified method(s) annually, as specified in Subsections O.2 and O.4 of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994). Monitoring must be performed in the same calendar quarter as the previous monitoring. Monitor using the method specified in Section P. If an instrument reading  $\geq$  1000 ppm is measured, a leak is detected. If a leak is detected, initiate repair provisions specified in Subsection O.9, except as provided in Section M.
- Which Months: All Year Statistical Basis: None specified

## **SPECIFIC REQUIREMENTS**

**AI ID:** 2418 - ConocoPhillips Co - Alliance Refinery

**Activity Number:** PER20080026

**Permit Number:** 2774-V3

**Air - Title V Regular Permit Renewal**

### **FUG 0010 592-FF - Unit Fugitives For Sulfur Recovery Unit**

Pressure relief device in gas/vapor service: VOC, Total monitored by the regulation's specified method(s) within 5 days (calendar) after the pressure release to confirm the condition of no leakage, as indicated by an instrument reading of less than 500 ppm above background, as specified in Section F.2.b of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994). Monitor using the method specified in Subsection P.3.

Which Months: All Year Statistical Basis: None specified  
Connectors in gas/vapor service and in light liquid service >= one inch in inside diameter size: VOC, Total monitored by the regulation's specified method(s) once initially, as specified in Subsections O.1 and O.2 of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994). Monitor using the method specified in Subsection P. If an instrument reading >= 10000 ppm is measured, a leak is detected. If a leak is detected, initiate repair provisions specified in Subsection O.9, except as provided in Section M.

Which Months: All Year Statistical Basis: None specified  
Surge control vessels and bottoms receivers: Equip each surge control vessel and bottoms receiver that is not routed back to the process with a closed vent system that routes the organic vapors vented from the vessel back to the process or to a control device that complies with the requirements of Section N or to an alternate method of control which has been approved by DEQ, as specified in Section L of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994).

Valves in gas/vapor service and in light liquid service (skip period leak detection and repair): Notify DEQ 30 days before implementing any of the alternate provisions of Section J, as specified in Subsection R.4 of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994).

Valves in gas/vapor service and in light liquid service (unsafe-to-monitor): Demonstrate that the valve is unsafe to monitor because monitoring personnel would be exposed to an immediate danger as a consequence of complying with Subsection I.1, as specified in Subsection I.5.a of the Louisiana MACT Determination for Refinery Equipment Leaks (July 26, 1994). Comply with this requirement instead of the requirements in Subsection I.1.  
LAC 33:III.Chapter 51 - LA MACT for Refineries. Comply with Louisiana MACT for Refineries in accordance with streamlined fugitives monitoring program defined in Part 70 Specific Conditions in Appendix A.

### **UNF 0003 Unit 591/592 - Sulfur Recovery Unit**

All affected facilities shall comply with all applicable provisions in 40 CFR 60 Subpart A.  
155 [40 CFR 60.]  
156 [40 CFR 61.145(b)(1)]  
157 [40 CFR 61.148]  
158 [40 CFR 61.355]  
159 [40 CFR 61.356]  
Provide DEQ with written notice of intention to demolish or renovate prior to performing activities to which 40 CFR 61 Subpart M applies. Delivery of the notice by U.S. Postal Service, commercial delivery service, or hand delivery is acceptable. Subpart M. [40 CFR 61.145(b)(1)] Do not install or reinstall on a facility component any insulating materials that contain commercial asbestos if the materials are either molded and friable or wet-applied and friable after drying. Subpart M.  
Determine compliance with 40 CFR 61 Subpart FF using the test methods and procedures specified in 40 CFR 61.355(a) through (i), as applicable. Subpart FF.  
Equipment/operational data recordkeeping by electronic or hard copy at the regulation's specified frequency. Maintain records as specified in 40 CFR 61.356(a) through (n), as applicable. Maintain each record in a readily accessible location at the facility site for a period not less than two years from the date the information is recorded unless otherwise specified. Subpart FF.

## **SPECIFIC REQUIREMENTS**

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Permit Number: 2774-V3

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- 160 [40 CFR 61.357(a)]  
Submit report: Due within 90 days after January 7, 1993. Submit a report that summarizes the regulatory status of each waste stream subject to 40 CFR 61.342 and is determined by the procedures specified in 40 CFR 61.355(c) to contain benzene. Include the information specified in 40 CFR 61.357(a)(1) through (a)(4). If there is no benzene onsite in wastes, products, by-products, or intermediates, submit an initial report that is a statement to this effect. Subpart FF. [40 CFR 61.357(a)]
- 161 [40 CFR 61.357(b)]  
Submit report: Due whenever there is a change in the process generating the waste stream that could cause the total annual benzene quantity from facility waste to increase to 1 Mg/yr (1.1 ton/yr) or more. Submit updates to the information listed in 40 CFR 61.357(a)(1) through (a)(3). Subpart FF. [40 CFR 61.357(b)]
- 162 [40 CFR 61. Subpart FF]  
All affected facilities shall comply with all applicable provisions in 40CFR 61 Subpart FF.
- 163 [40 CFR 61.]  
All affected facilities shall comply with all applicable provisions in 40 CFR 61 Subpart A.
- 164 [40 CFR 68.]  
Maintain Risk Management Plan as required by 40 CFR 68.
- 165 [40 CFR 82.Subpart F]  
Comply with the standards for recycling and emissions reduction pursuant to 40 CFR Part 82, Subpart F, except as provided for Motor Vehicle Air Conditioners (MVACs) in Subpart B.
- 166 [LAC 33.III.1303.B]  
Emissions of particulate matter which pass onto or across a public road and create a traffic hazard by impairment of visibility or intensify an existing traffic hazard condition are prohibited.
- 167 [LAC 33.III.1305]  
Prevent particulate matter from becoming airborne by taking all reasonable precautions. These precautions shall include, but not be limited to, those specified in LAC 33.III.1305.A.1-7.
- 168 [LAC 33.III.2113.A]  
Maintain best practical housekeeping and maintenance practices at the highest possible standards to reduce the quantity of organic compounds emissions. Good housekeeping shall include, but not be limited to, the practices listed in LAC 33.III.2113.A.1-5.
- 169 [LAC 33.III.2141]  
VOC emissions from petroleum refinery process unit turnarounds shall be controlled by pumping liquid contents to storage and depressurizing the processing units to <= 5 psig before venting to the atmosphere. During depressurization, the vapors shall be controlled by (a) one of the applicable methods specified in LAC 33.III.2115.A, B, and F or (b) alternate controls.
- 170 [LAC 33.III.2191]  
Failure to pay the prescribed application fee or annual fee as provided herein, within 90 days after the due date, will constitute a violation of these regulations and shall subject the person to applicable enforcement actions under the Louisiana Environmental Quality Act including, but not limited to, revocation or suspension of the applicable permit, license, registration, or variance.
- 171 [LAC 33.III.2901.D]  
Discharges of odorous substances at or beyond property lines which cause a perceived odor intensity of six or greater on the specified eight point butanol scale as determined by Method 41 of LAC 33.III.2901.G are prohibited.
- 172 [LAC 33.III.2901.F]  
If requested to monitor for odor intensity, take and transport samples in a manner which minimizes alteration of the samples either by contamination or loss of material. Evaluate all samples as soon after collection as possible in accordance with the procedures set forth in LAC 33.III.2901.G.
- 173 [LAC 33.III.501.C.6]  
Permittee shall comply with the applicable provisions of New Source Performance for Petroleum Refineries, including installing, operating, and maintaining continuous emissions monitoring equipment for Sulfur Dioxide emissions for the Claus Sulfur Recovery Unit.
- 174 [LAC 33.III.5105.A.1]  
Do not construct or modify any stationary source subject to any standard set forth in LAC 33.III.Chapter 51.Subchapter A without first obtaining written authorization from DEQ in accordance with LAC 33.III.Chapter 51.Subchapter A, after the effective date of the standard.
- 175 [LAC 33.III.5105.A.2]  
Do not cause a violation of any ambient air standard listed in LAC 33.III.Table 51.2, unless operating in accordance with LAC 33.III.5109.B.

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- 176 [LAC 33:III.5105.A.3] Do not build, erect, install, or use any article, machine, equipment, process, or method, the use of which conceals an emission that would otherwise constitute a violation of an applicable standard.
- 177 [LAC 33:III.5105.A.4] Do not fail to keep records, notify, report or revise reports as required under LAC 33:III. Chapter 51. Subchapter A.
- 178 [LAC 33:III.5107.A.2] Include a certification statement with the annual emission report and revisions to any emission report that attests that the information contained in the emission report is true, accurate, and complete, and that is signed by a responsible official, as defined in LAC 33:III.502. Include the full name of the responsible official, title, signature, date of signature and phone number of the responsible official.
- 179 [LAC 33:III.5107.A] Submit Annual Emissions Report (TEDI): Due annually, by the 31st of March unless otherwise directed by DEQ, to the Office of Environmental Assessment in a format specified by DEQ. Identify the quantity of emissions in the previous calendar year for any toxic air pollutant listed in Table 51.1 or Table 51.3.
- 180 [LAC 33:III.5107.B.1] Submit notification: Due to the Department of Public Safety 24-hour Louisiana Emergency Hazardous Materials Hotline at (225) 925-6595 immediately, but in no case later than 1 hour, after any discharge of a toxic air pollutant into the atmosphere that results or threatens to result in an emergency condition (a condition which could reasonably be expected to endanger the health and safety of the public, cause significant adverse impact to the land, water or air environment, or cause severe damage to property).
- 181 [LAC 33:III.5107.B.2] Submit notification: Due to SPOC, except as provided in LAC 33:III.5107.B.6, no later than 24 hours after the beginning of any unauthorized discharge into the atmosphere of a toxic air pollutant as a result of bypassing an emission control device, when the emission control bypass was not the result of an upset, and the quantity of the unauthorized bypass is greater than or equal to the lower of the Minimum Emission Rate (MER) in LAC 33:III.5112, Table 51.1, or a reportable quantity (RQ) in LAC 33:III.3931, or the quantity of the unauthorized bypass is greater than one pound and there is no MER or RQ for the substance in question. Submit notification in the manner provided in LAC 33:III.3923.
- 182 [LAC 33:III.5107.B.3] Submit notification: Due to SPOC, except as provided in LAC 33:III.5107.B.6, immediately, but in no case later than 24 hours after any unauthorized discharge of a toxic air pollutant into the atmosphere that does not cause an emergency condition, the rate or quantity of which is in excess of that allowed by permit, compliance schedule, or variance, or for upset events that exceed the reportable quantity in LAC 33:III.3931.
- 183 [LAC 33:III.5107.B.4] Submit written report: Due by certified mail to SPOC within seven calendar days of learning of any such discharge or equipment bypass as referred to in LAC 33:III.5107.B.1 through B.3. Include the information specified in LAC 33:III.5107.B.4.a.i through B.4.a.viii.
- 184 [LAC 33:III.5107.B.5] Report all discharges to the atmosphere of a toxic air pollutant from a safety relief device, a line or vessel rupture, a sudden equipment failure, or a bypass of an emission control device, regardless of quantity, IF THEY CAN BE MEASURED AND CAN BE RELIABLY QUANTIFIED USING GOOD ENGINEERING PRACTICES, to DEQ along with the annual emissions report and where otherwise specified. Include the identity of the source, the date and time of the discharge, and the approximate total loss during the discharge.
- 185 [LAC 33:III.5109.C] Develop a standard operating procedure (SOP) within 120 days after achieving or demonstrating compliance with the standards specified in LAC 33:III. Chapter 51. Detail in the SOP all operating procedures or parameters established to ensure that compliance with the applicable standards is maintained and address operating procedures for any monitoring system in place, specifying procedures to ensure compliance with LAC 33:III.5113.C.5. Make a written copy of the SOP available on site or at an alternate approved location for inspection by DEQ. Provide a copy of the SOP within 30 days upon request by DEQ.
- 186 [LAC 33:III.5113.B.1] Ensure that all testing done to determine the emission of toxic air pollutants is conducted by qualified personnel.

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- Provide necessary sampling and testing facilities, exclusive of instruments and sensing devices, as needed to properly determine the emission of toxic air pollutants.
- Provide emission testing facilities as specified in LAC 33:III.5113.B.4.a through B.4.c.
- Submit certified letter: Due to the Office of Environmental Assessment before the close of business on the 45th day following the completion of the emission test. Report the determinations of the emission test.
- Analyze samples and determine emissions within 30 days after each emission test has been completed.
- Retain records of emission test results and other data needed to determine emissions. Retained records at the source, or at an alternate location approved by DEQ for a minimum of two years, and make available upon request for inspection by DEQ.
- Submit notification: Due to the Office of Environmental Assessment at least 30 days before the emission test. Submit notification of emission test to allow DEQ the opportunity to have an observer present during the test.
- Maintain and operate each monitoring system in a manner consistent with good air pollution control practices for minimizing emissions. Repair or adjust any breakdown or malfunction of the monitoring system as soon as practicable after its occurrence.
- Install all continuous monitoring systems or monitoring devices to make representative measurements under variable process or operating parameters.
- Collect and reduce all data as specified in LAC 33:III.5113.C.5.e.i and ii.
- Maintain records of monitoring data, monitoring system calibration checks, and the occurrence and duration of any period during which the monitoring system is malfunctioning or inoperative. Maintain these records at the source, or at an alternative location approved by DEQ, for a minimum of three years and make available, upon request, for inspection by DEQ.
- An individual or company contracted to perform a demolition or renovation activity which disturbs RACM must be recognized by the Licensing Board for Contractors to perform asbestos abatement, and shall meet the requirements of LAC 33:III.5151.F.2 and F.3 for each demolition or renovation activity.
- Activate the preplanned abatement strategy listed in LAC 33:III.5611.Table 5 when the administrative authority declares an Air Pollution Alert.
- Activate the preplanned strategy listed in LAC 33:III.5611.Table 6 when the administrative authority declares an Air Pollution Warning.
- Activate the preplanned abatement strategy listed in LAC 33:III.5611.Table 7 when the administrative authority declares an Air Pollution Emergency.
- Prepare standby plans for the reduction of emissions during periods of Air Pollution Alert, Air Pollution Warning and Air Pollution Emergency.
- Design standby plans to reduce or eliminate emissions in accordance with the objectives as set forth in LAC 33:III.5611.Tables 5, 6, and 7.
- Comply with the provisions in 40 CFR 68, except as specified in LAC 33:III.5901.
- Identify hazards that may result from accidental releases of the substances listed in 40 CFR 68.130, Table 59.0 of LAC 33:III.5907, or Table 59.1 of LAC 33:III.5913 using appropriate hazard assessment techniques, design and maintain a safe facility, and minimize the off-site consequences of accidental releases of such substances that do occur.
- Submit registration: Due January 31, 1998, or within 60 days after the source becomes subject to LAC 33:III.Chapter 59, whichever is later.
- Include the information listed in LAC 33:III.5911.B, and submit to the Office of Environmental Compliance.

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- 205 [LAC 33:III.5911.C] Submit amended registration: Due to the Office of Environmental Compliance within 60 days after the information in the submitted registration is no longer accurate.
- Submit Emission Inventory (EI)/Annual Emissions Statement: Due annually, by the 31st of March for the period January 1 to December 31 of the previous year unless otherwise directed. Submit emission inventory data in the format specified by the Office of Environmental Assessment. Include all data applicable to the emissions source(s), as specified in LAC 33:III.919.A-D.
- Report the unauthorized discharge of any air pollutant into the atmosphere in accordance with LAC 33:!. Chapter 39, Notification Regulations and Procedures for Unauthorized Discharges. Submit written reports to the department pursuant to LAC 33:!.3925. Submit timely and appropriate follow-up reports detailing methods and procedures to be used to prevent similar atmospheric releases.